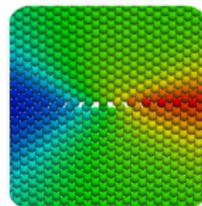
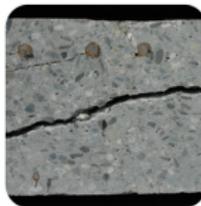
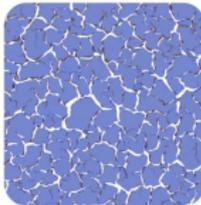


# The contact of elastic regular wavy surfaces revisited

G. Anciaux<sup>a</sup>, V.A. Yastrebov<sup>b</sup>, J.F. Molinari<sup>a</sup>

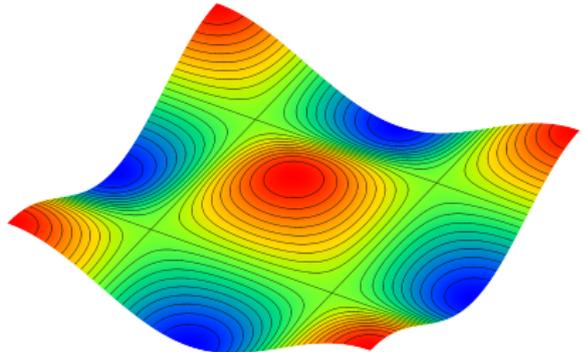
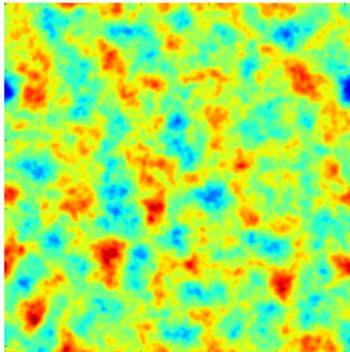
<sup>a</sup> EPFL, Lausanne, Switzerland

<sup>b</sup> Centre des Matériaux, MINES ParisTECH, Evry, France



## Roughness

- ▶ Roughness topologies play important role in contact mechanics (friction, adhesion, etc...)
- ▶ Self-affinity is often used to describe roughness
- ▶ The simplest possible 3D roughness is bi-sinusoidal



# Description of the solver

Stanley and Kato

## Variational approach

$$\min f = \frac{1}{2} \int_S pu(p)dS + \int_S pg(p)dS$$

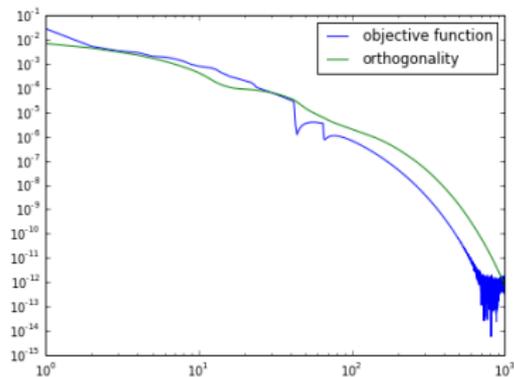
$$p \geq 0 \quad \frac{1}{A_0} \int_S pdS = p_0$$

## SQP approach

$$\nabla f = u + g$$

Enforce  $\int_S pdS = A_0 p_0$  by  
dichotomy

Fourier space computation of  
influence functions  
Convergence depends on #points



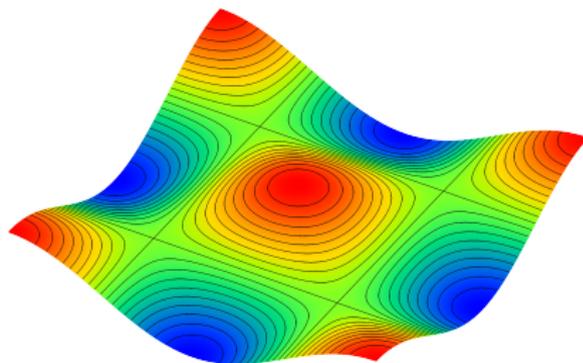
# The surface

## double sin wave

### Problem settings

- ▶ Isotropic material  $E^*$
- ▶ small deformations
- ▶ Frictionless, non-adhesive contact
- ▶ Discretization  $4096^2$  points
- ▶ Periodic boundary conditions
- ▶ 200 load steps
- ▶ until full contact

Johnson, Greenwood, Higginson.  
Int.J.Mech.Sci. 27, 1985.  
Krithivasan, Jackson. Tribol.Lett.  
27, 2007



$$z(x, y) = B \cos(2\pi x / \lambda) \cos(2\pi y / \lambda)$$

# Contact area evolution

## Analytic asymptotes

### © infinitesimal contact

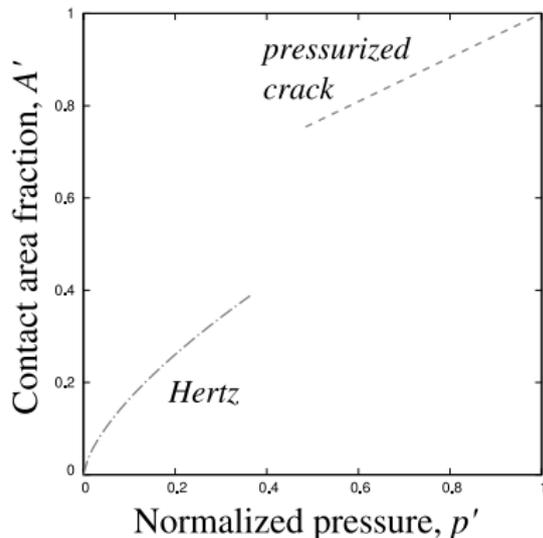
- ▶ Hertz theory
- ▶ Curvature is  $R = 4\pi^2 B/\lambda^2$

$$A' = \pi \left( \frac{3p_0}{8\pi p^*} \right)^{2/3}$$

### Near full contact

- ▶ Pressurized crack assumption (Greenwood, IJSS, 56, 2015)

$$A' = 1 - \frac{3}{2\pi} (1 - p')$$



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# Contact area evolution

## Analytic asymptotes

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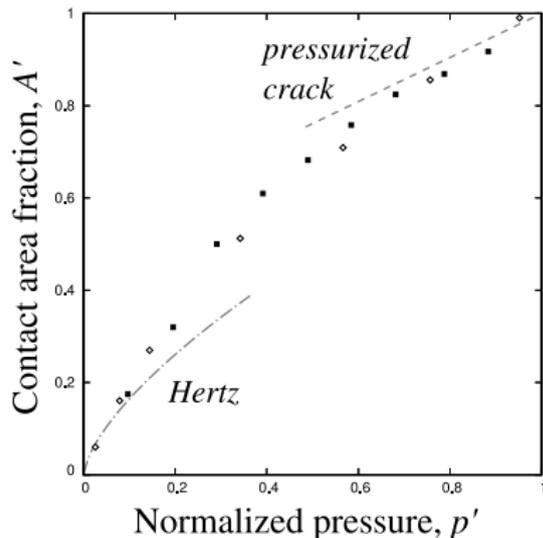
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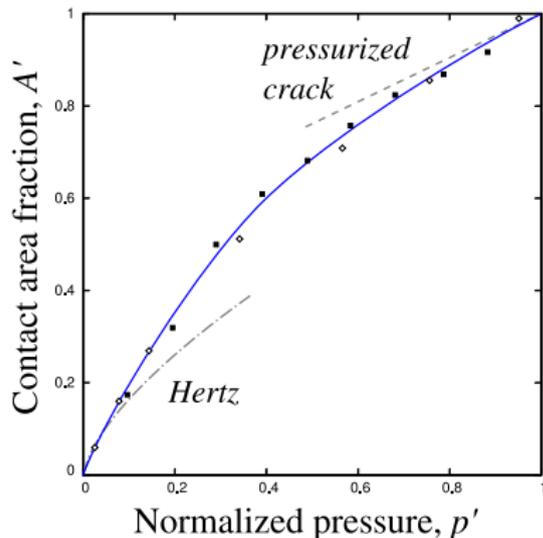
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# Contact area evolution

## Analytic asymptotes

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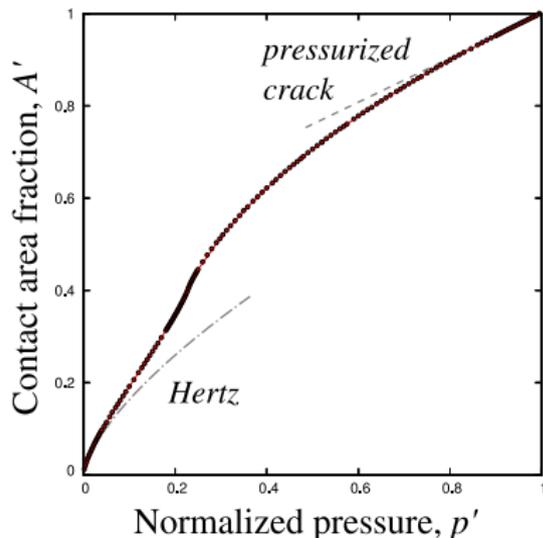
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# Contact area evolution

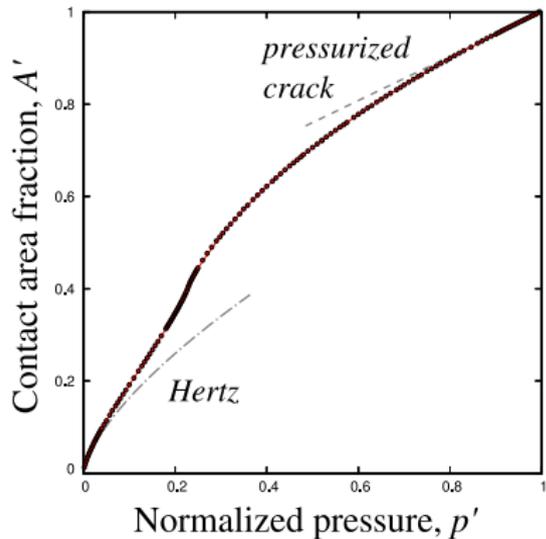
## Comparison with simulation results

### Convexity change

- ▶ Contact area variation has 2 inflexion points
- ▶ Related to two (unexpected) extrema of the mean pressure

### Overlooked

- ▶ Numerical restrictions did not provide intermediate points
- ▶ Why is mean pressure dropping?



# Contact area evolution

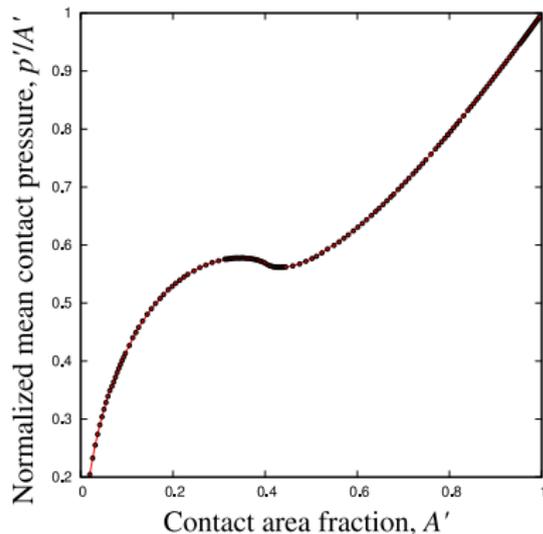
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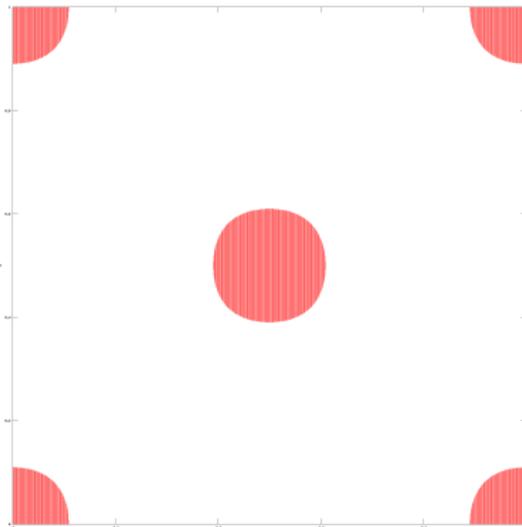
- ▶ Numerical restrictions did not provide intermediate points
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# Shape of the contact area

## Shape of the contact zone

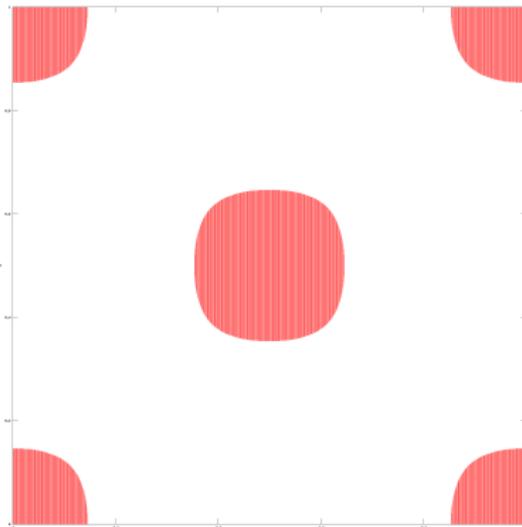
- ▶ Initially hertzian
- ▶ Becomes square-like : Loss of convexity
- ▶ Merging of contact zones
- ▶ Contact area grows more rapidly that pressure



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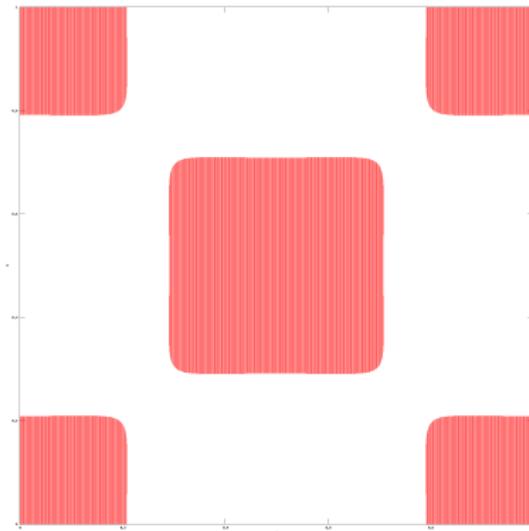




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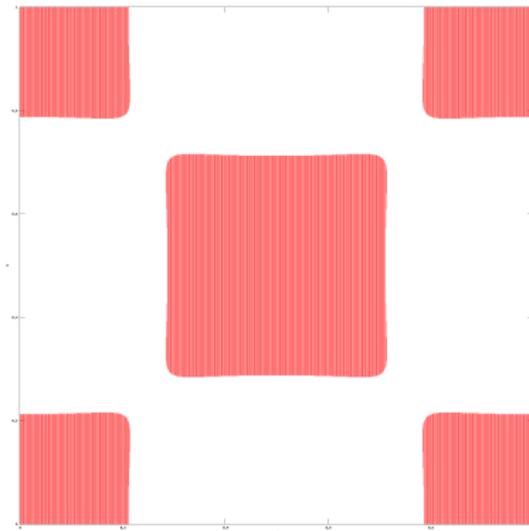
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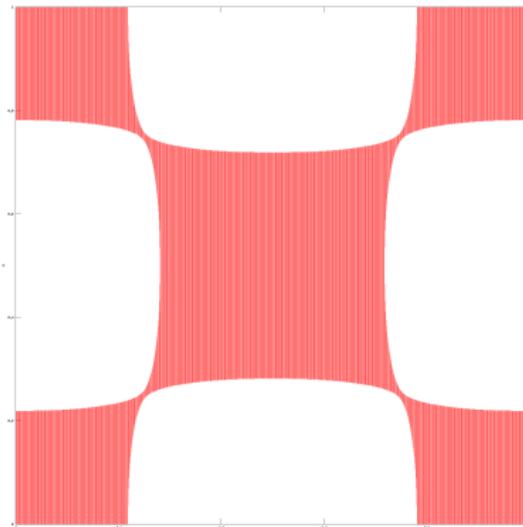
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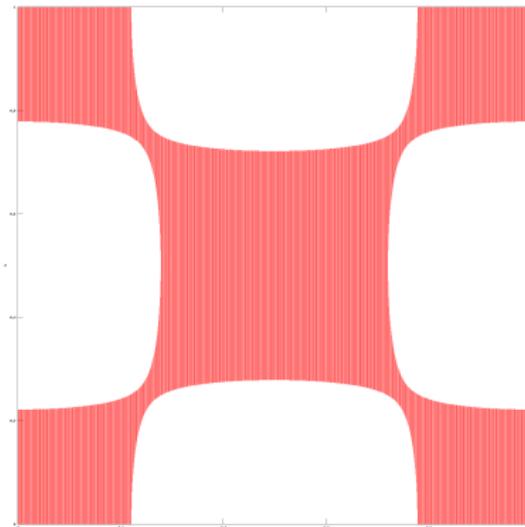
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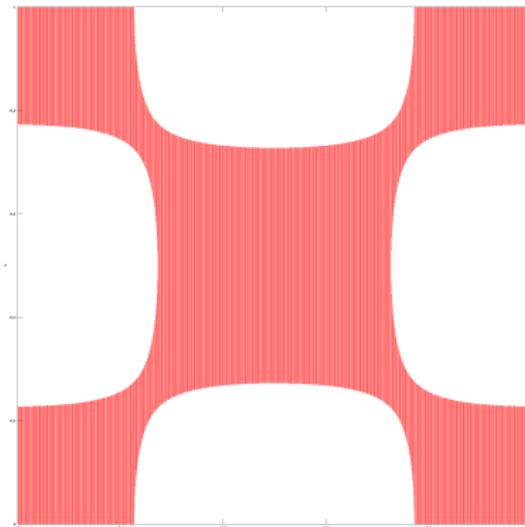
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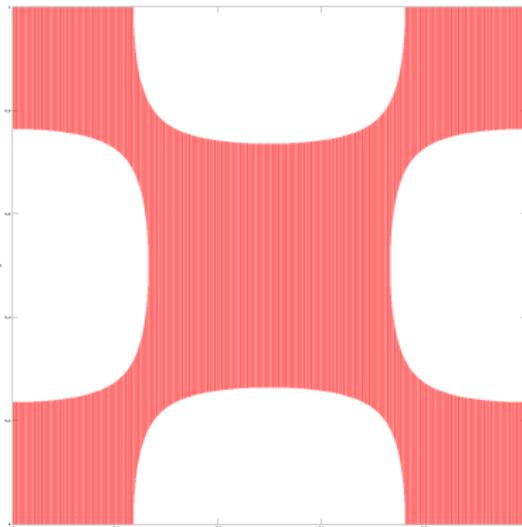
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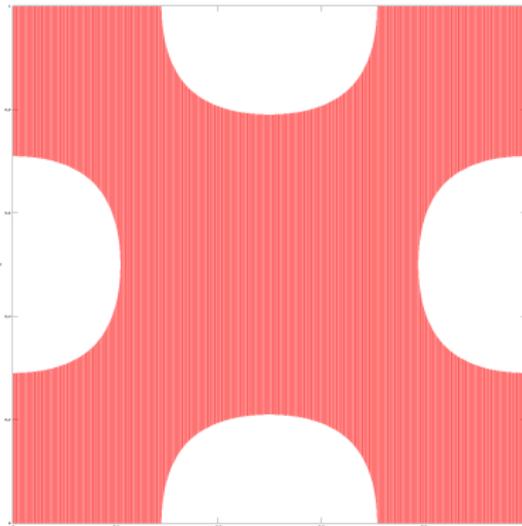
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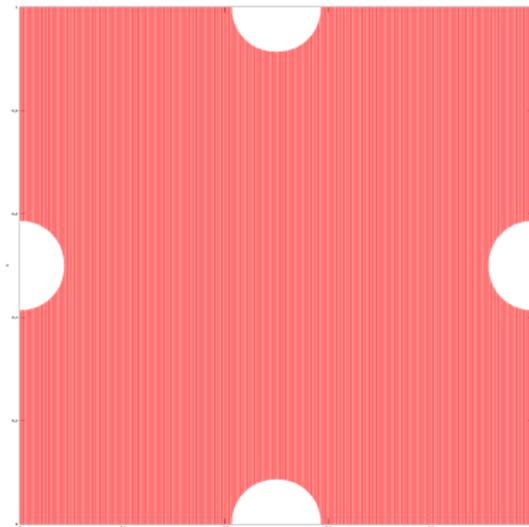
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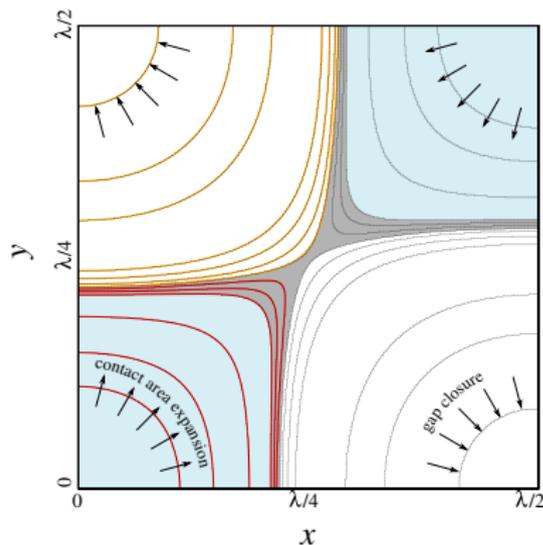
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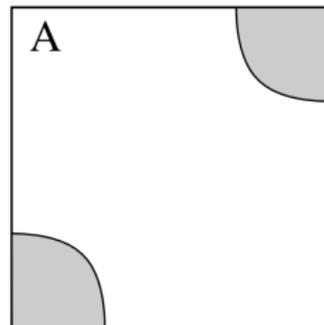
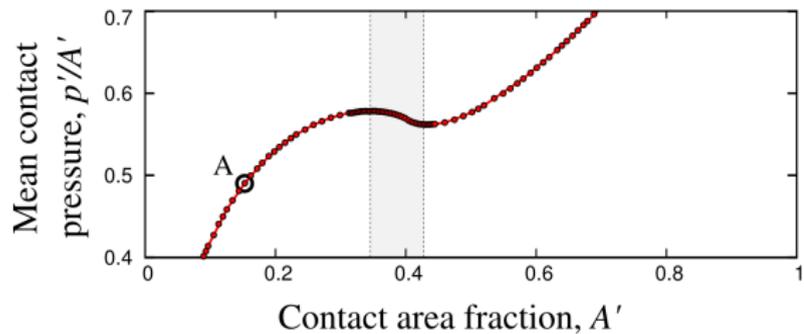
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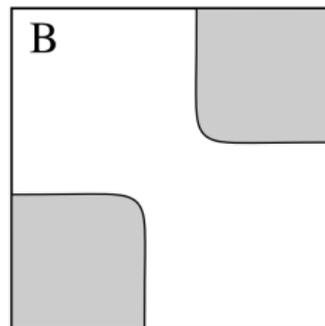
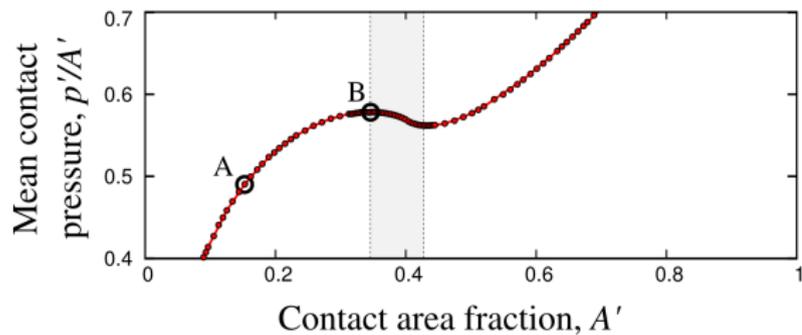
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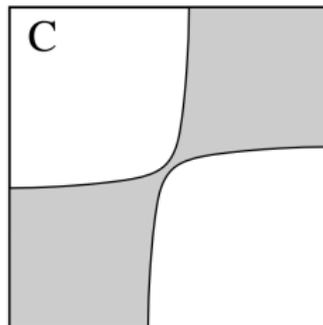
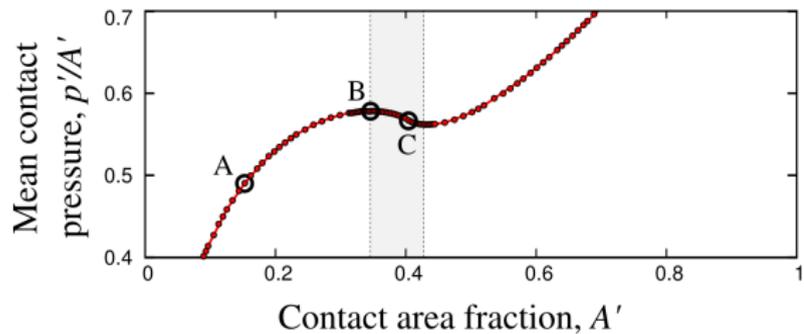
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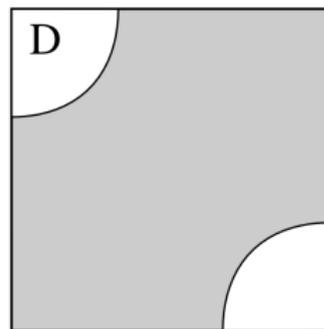
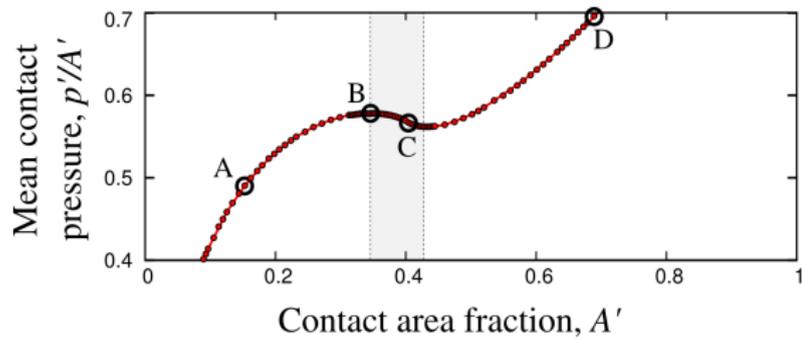
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# Shape of the contact area



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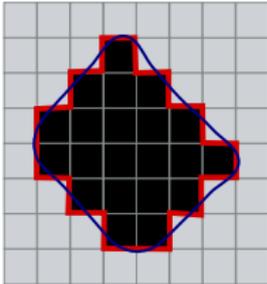


# Contact perimeter

## Compactness of contact area

### Perimeter evaluation

$$S = \# \text{contact transitions}$$



### Compactness evaluation

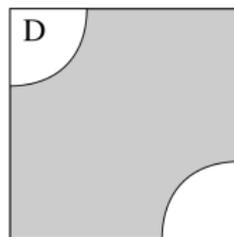
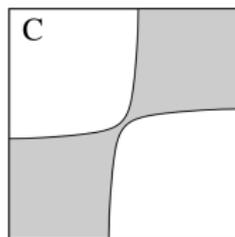
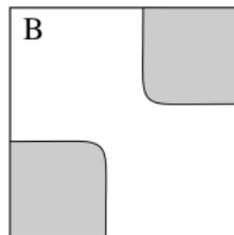
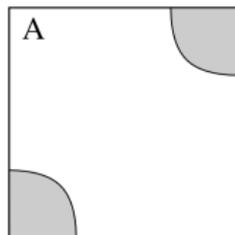
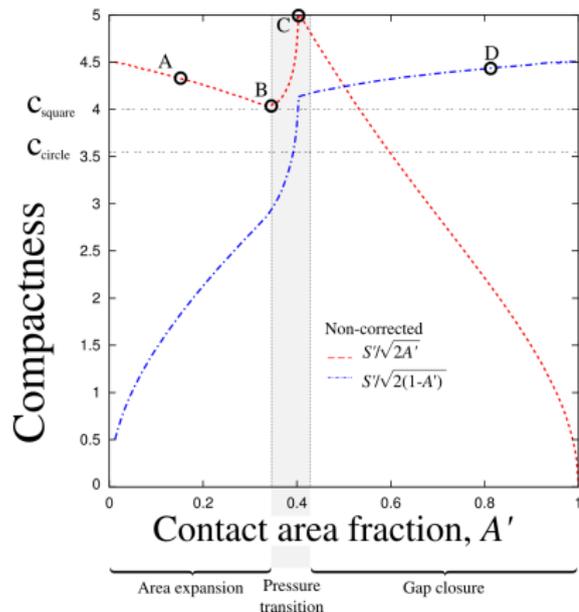
$$C = \frac{S}{\sqrt{A}}$$

$$C_{\text{circle}} = 2\sqrt{\pi}$$

$$C_{\text{square}} = 4$$

# Contact perimeter

## Compactness of contact area

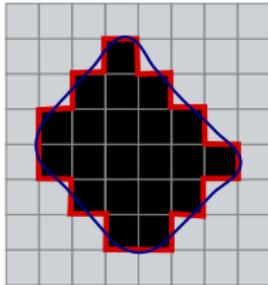


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### Compactness evaluation

$$C = \frac{S}{\sqrt{A}}$$

$$C_{\text{circle}} = 2\sqrt{\pi}$$

$$C_{\text{square}} = 4$$

### Properties of the perimeter

- ▶ Wrong if curved
- ▶ Exact if square

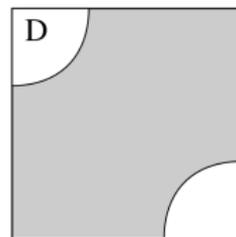
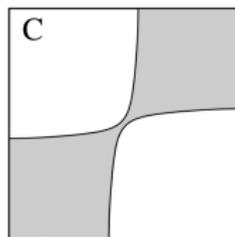
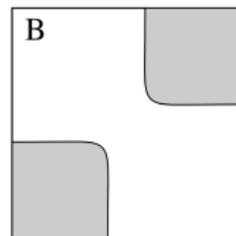
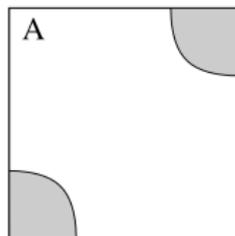
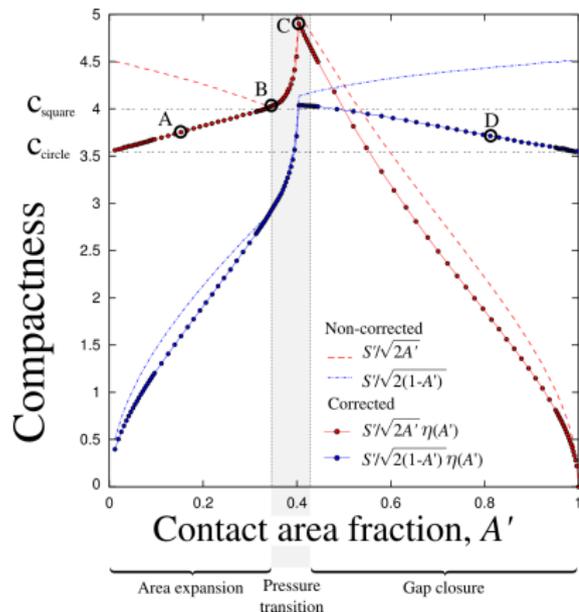
### Correction of the perimeter

$$S = \frac{S^d}{\eta(A')n}$$

- ▶  $S^d$  the “discrete” perimeter
- ▶  $\eta(A')$  interpolates from circle to square compactnesses

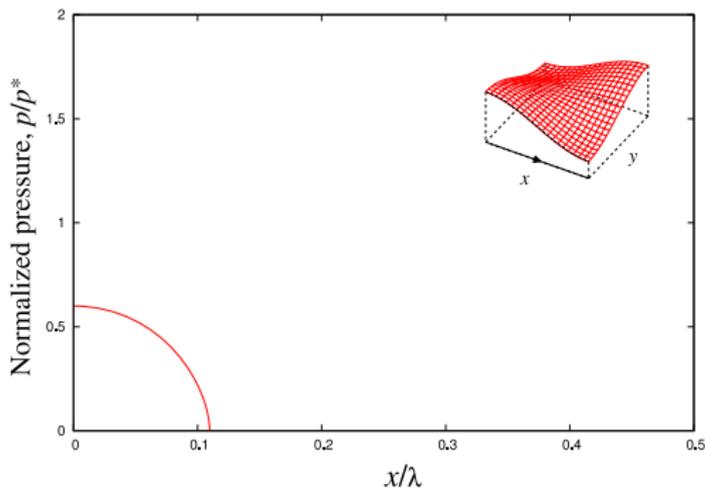
# Contact perimeter

## Compactness of contact area



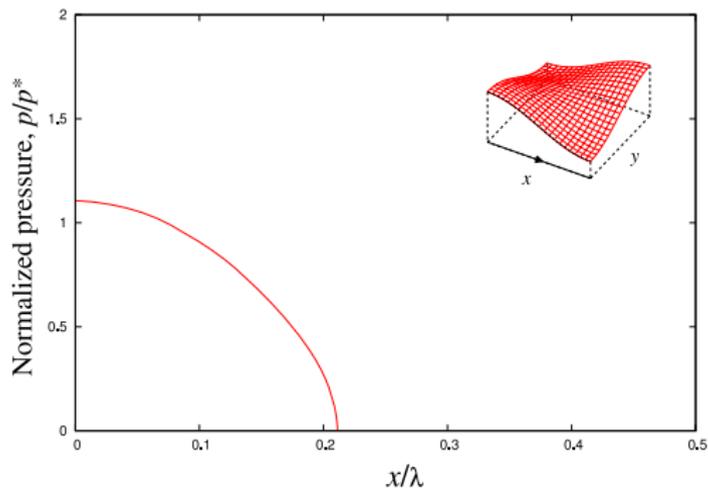
## Westergaard

$$p(x, a) = 2p_0 \frac{\cos\left(\frac{\pi x}{\lambda}\right)}{\sin^2\left(\frac{\pi a}{\lambda}\right)} \sqrt{\sin^2\left(\frac{\pi a}{\lambda}\right) - \sin^2\left(\frac{\pi x}{\lambda}\right)}$$



## Westergaard

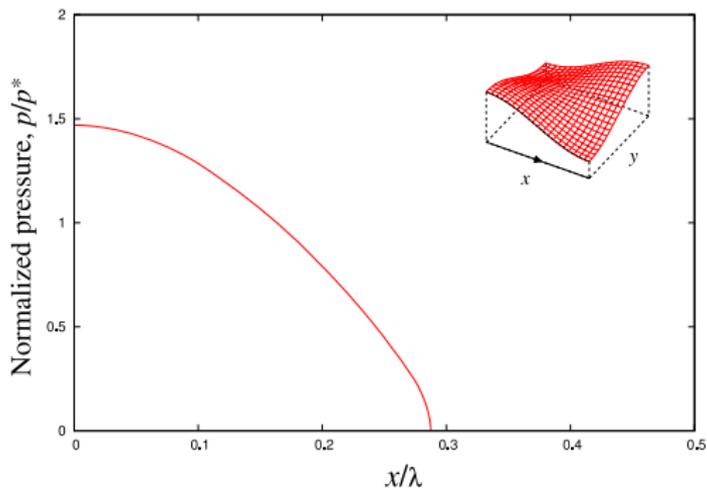
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# Contact pressure

## Westergaard

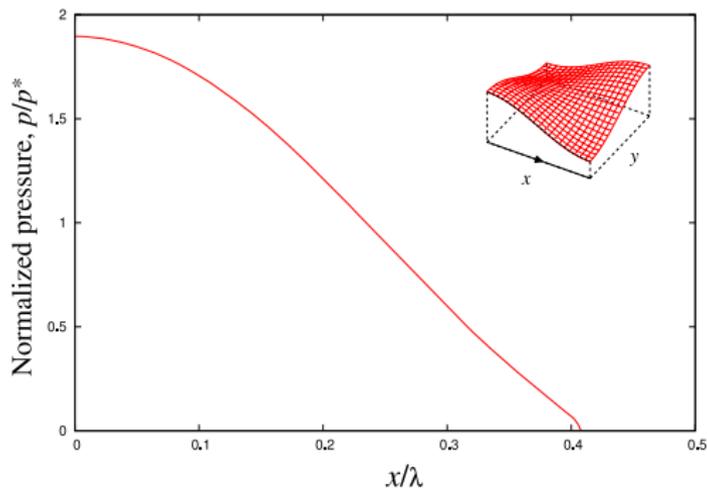
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# Contact pressure

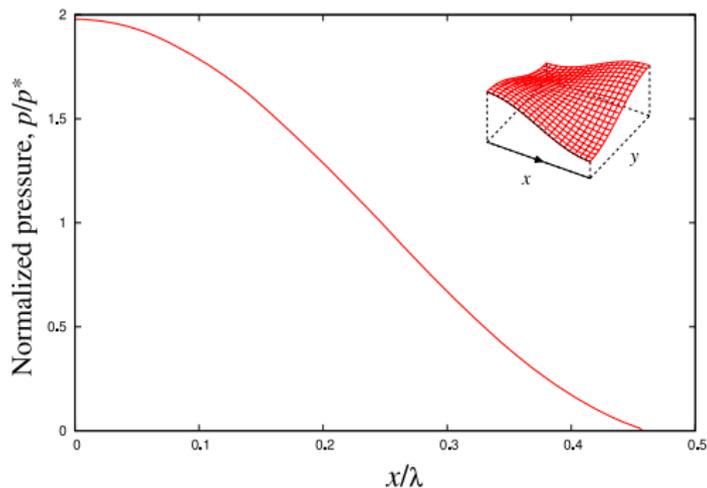
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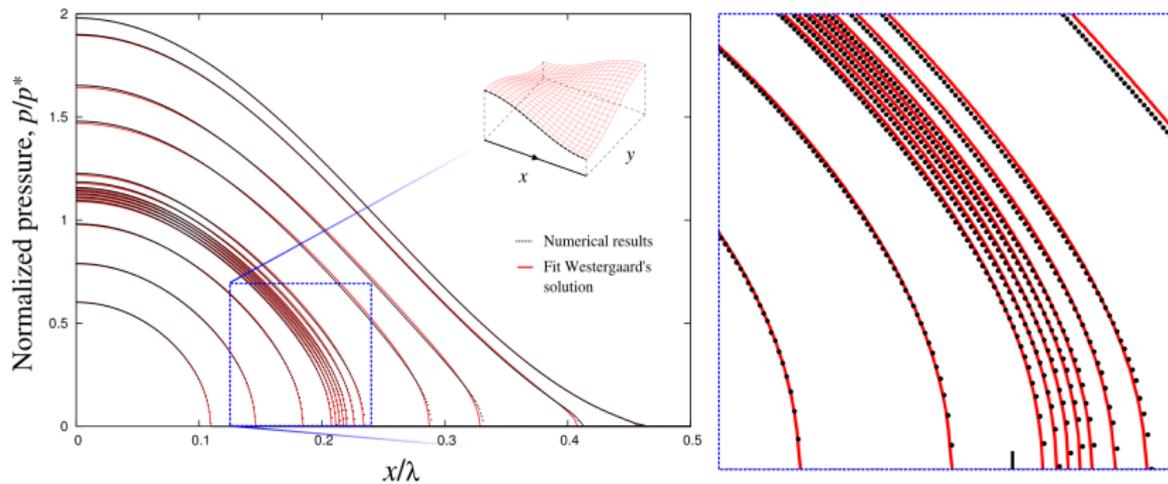
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## Simulation pressure profiles

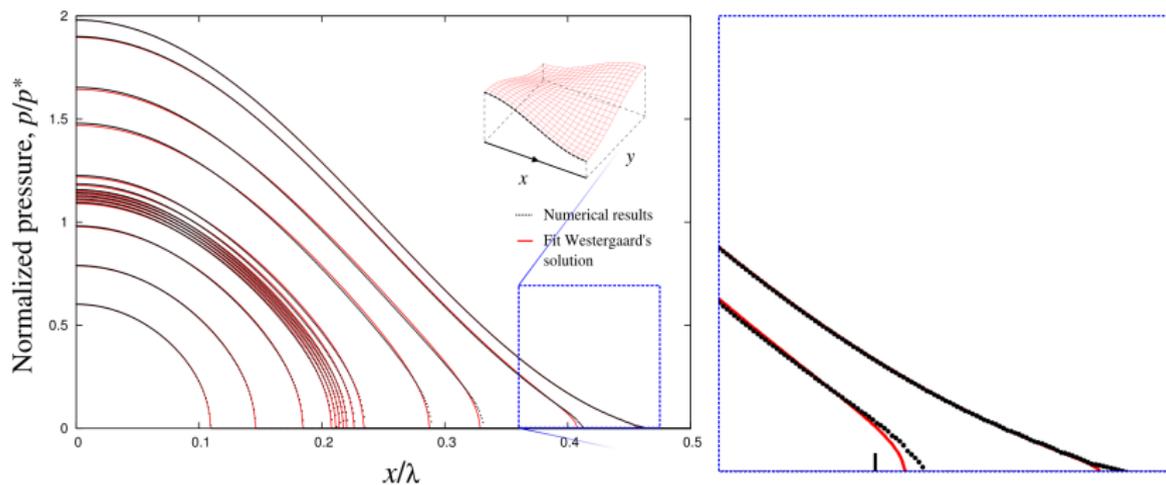
- ▶ Fits the asymptotic values
- ▶ Junction cancels the pressure profile slope



# Contact pressure

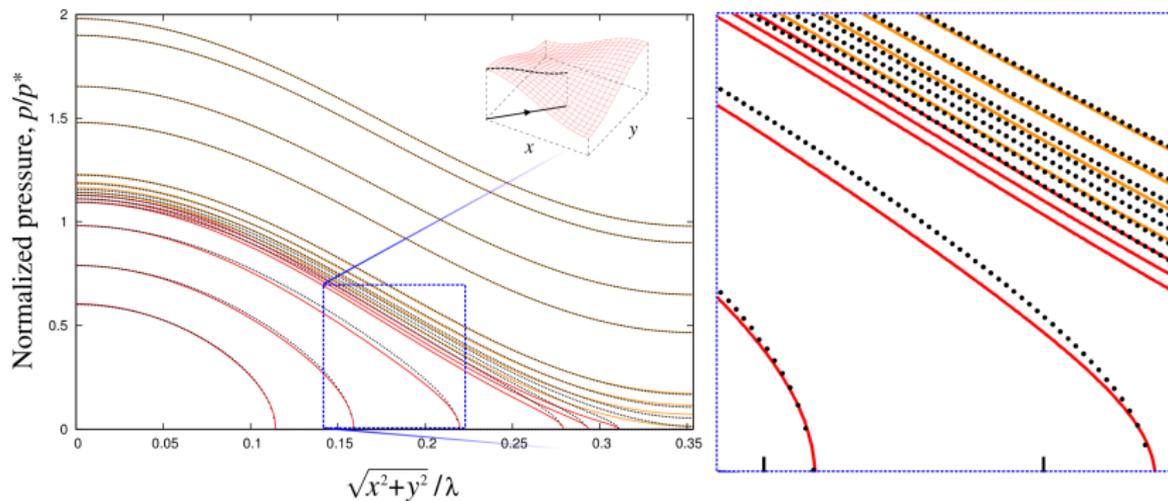
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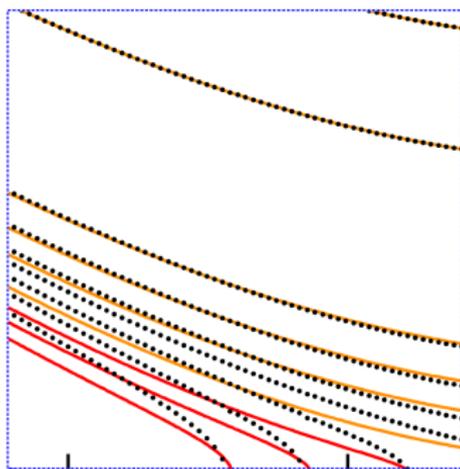
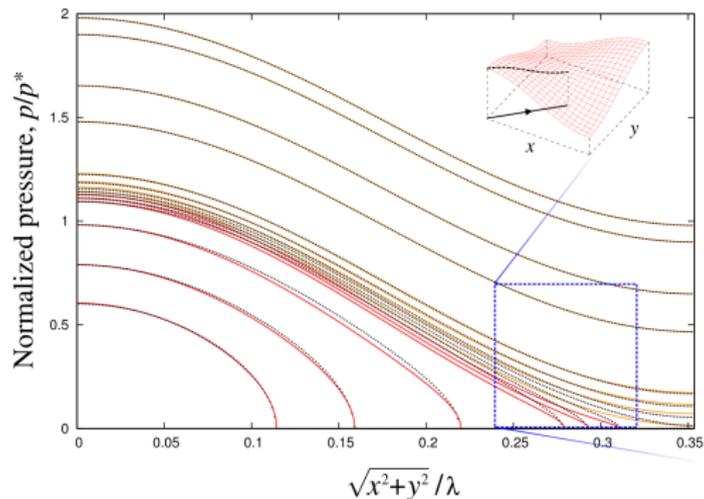
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## Simulation pressure profiles

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# Probability density of contact pressure

## PDF of pressures

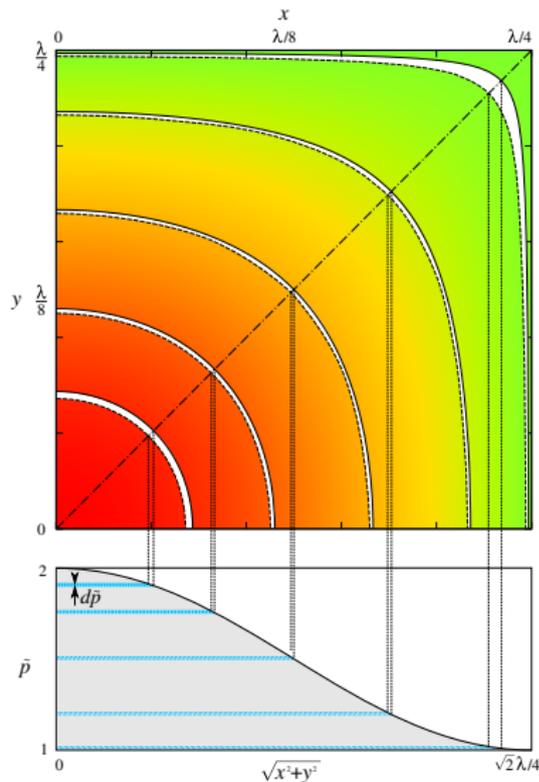
$$P(\bar{p}) = \frac{1}{A_0} \int_{A_0} \delta(\bar{p} - p(x, y)) dx dy$$

### ▶ Property

$$\int_{\bar{p}} P(\bar{p}) d\bar{p} = A_0/A_0 = 1$$

## Numerical measure

- ▶ Decomposition in bins
- ▶ Intractable PDF function at the limit to zero



# Probability density of contact pressure

## Hertz analytic solution at small contact

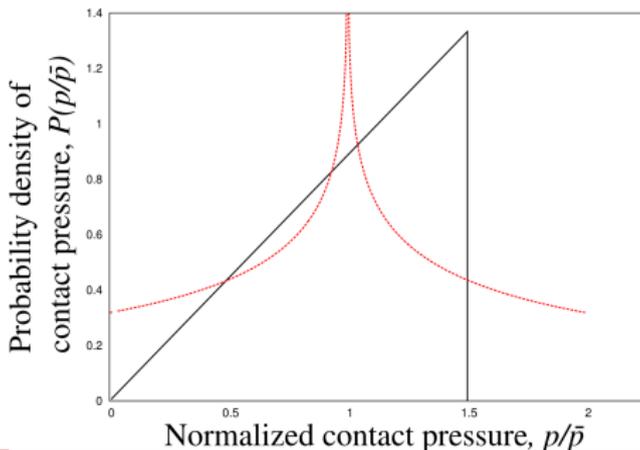
Hertz:

$$P(\tilde{p}, p_0) = \frac{8}{9}\tilde{p}$$

Full contact:

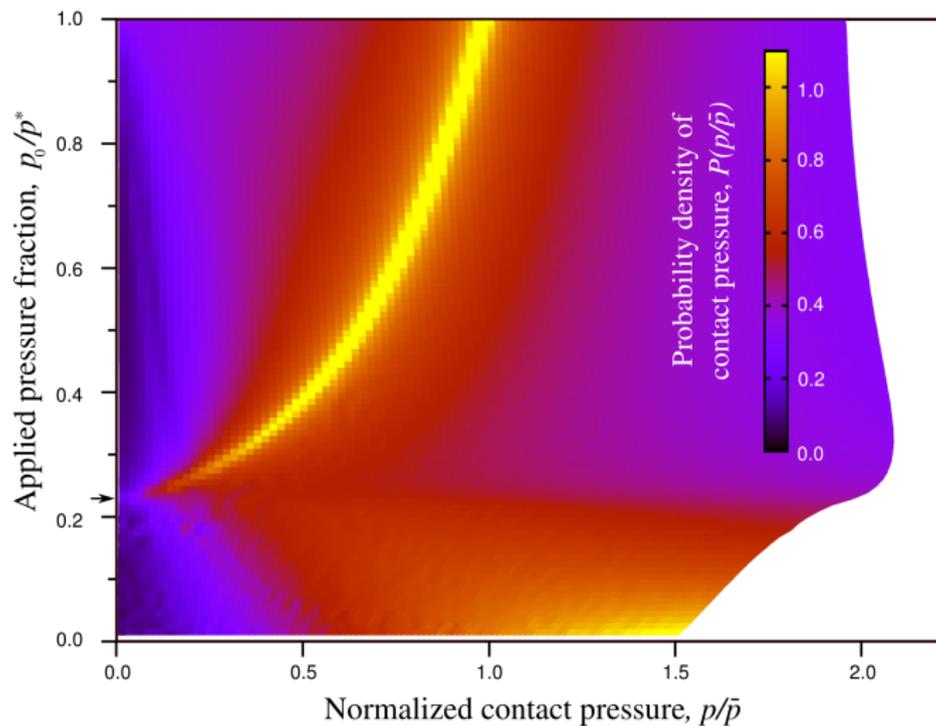
$$P(\tilde{p}) = \frac{4}{\pi} \frac{F(\arccos(\tilde{p} - 1), 1/\sqrt{2\tilde{p} - \tilde{p}^2})}{\sqrt{2\tilde{p} - \tilde{p}^2}}$$

$$\text{with } F(l, k) = \int_0^l \frac{1}{\sqrt{1 - k^2 \sin^2(x)}} dx$$



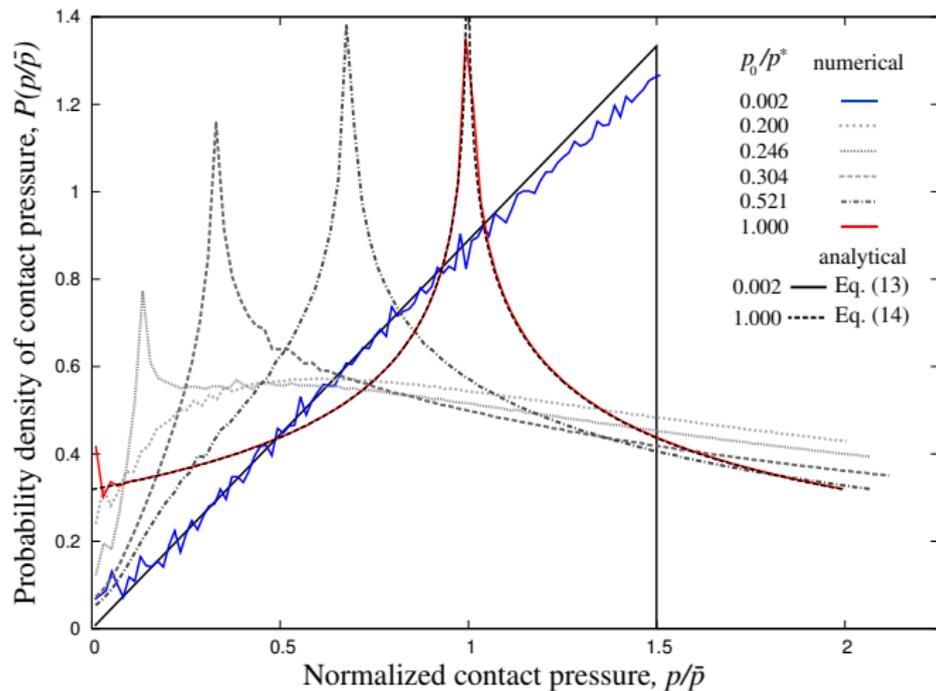
# Probability density of contact pressure

## Evolution with load



# Probability density of contact pressure

## Evolution with load



## Persson's model (elastic case)

- ▶ Manipulate the Probability density function  $P(p, \zeta)$
- ▶ as a Function of the applied pressure  $p$  and magnification  $\zeta$
- ▶ Under full contact assumptions we obtain

$$\frac{\partial P(p, \zeta)}{\partial V} = \frac{1}{2} \frac{\partial^2 P(p, \zeta)}{\partial^2 p}$$

- ▶ where  $V$  is the variance of the pressure distribution.
- ▶  $V$  is approximated by Persson as the variance achieved at full contact (elastic correlation to the heights profile):

$$V = \frac{1}{2} E^* m_2(\zeta) = \frac{\pi E^*}{2} \int_{k_1}^{\zeta k_1} k^3 \Phi^p(k) dk$$

*Greenwood and Manners. Some observations on Persson's diffusion theory of elastic contact. Wear 261, 2006*

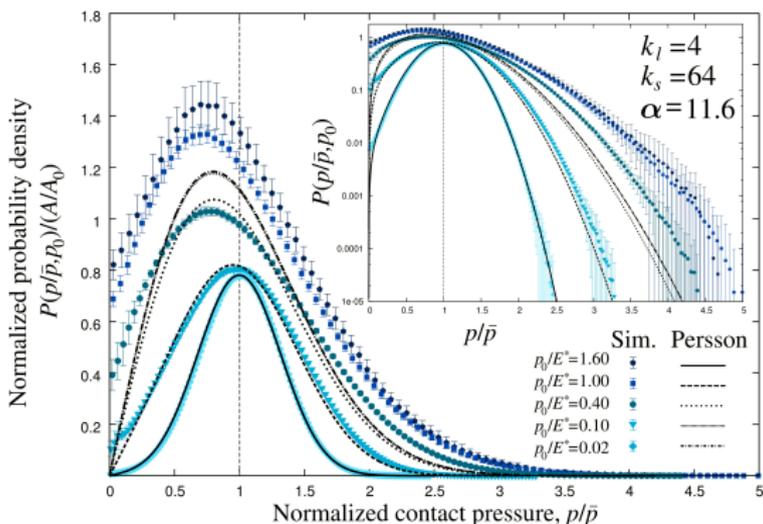
# Implication for Persson's model

## Persson's assumptions

### Persson's assumptions

- ▶ In the derivation of the diffusion equation: full contact is assumed
- ▶ Need for a boundary condition to precise solution:

$$P(p = 0, \zeta) = 0$$



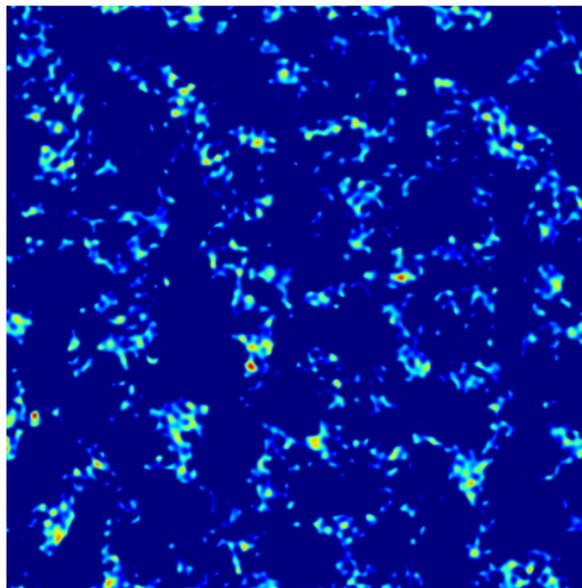
How is the wavy surface result supposed to impact Persson's assumption ?

# Implication for Persson's model

## Persson's assumptions

### Splitting the contact spots

$$P(\tilde{p}) = \frac{1}{A_0} \int_{A_0} \delta(\tilde{p} - p(x, y)) dx dy$$

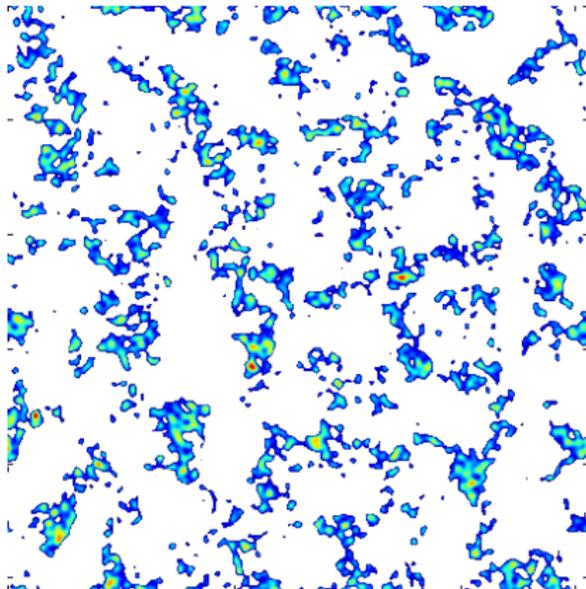


# Implication for Persson's model

## Persson's assumptions

### Splitting the contact spots

$$P(\tilde{p}) = \frac{1}{A_0} \int_A \delta(\tilde{p} - p(x, y)) dx dy + \frac{A_0 - A}{A_0} \delta(p)$$

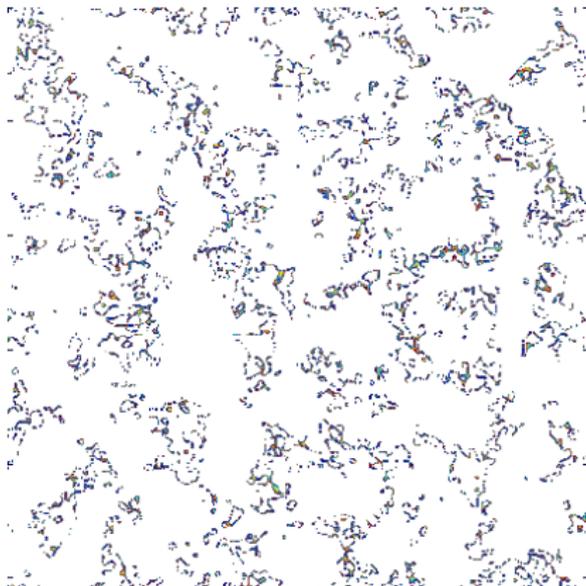


# Implication for Persson's model

## Persson's assumptions

We are interested in the region  $0 < \tilde{p} < \epsilon$ :

$$P(\tilde{p}) = \frac{1}{A_0} \sum_i^{N(\epsilon)} \int_{A_i(\epsilon)} \delta(\tilde{p} - p(x, y)) dx dy$$



# Implication for Persson's model

## Persson's assumptions

We want to investigate the limit when  $\epsilon \rightarrow 0$ :

$$P(\tilde{\rho}) \rightarrow \frac{1}{A_0} \sum_i^{N(0^+)} \Gamma(\rho'_0)$$

where  $\Gamma(\rho'_0)$  is the pdf of patches of contact

# Implication for Persson's model

## Persson's assumptions

One should estimate the spatial density of asperity merging sites  $D(p'_0)$  for which  $\Gamma(p'_0) \neq 0$  :

$$P(\tilde{p} = 0+) = \frac{1}{A_0} \sum_i^{D(p'_0)A_0} \Gamma(p'_0) \simeq D(p'_0)\Gamma(p'_0)$$

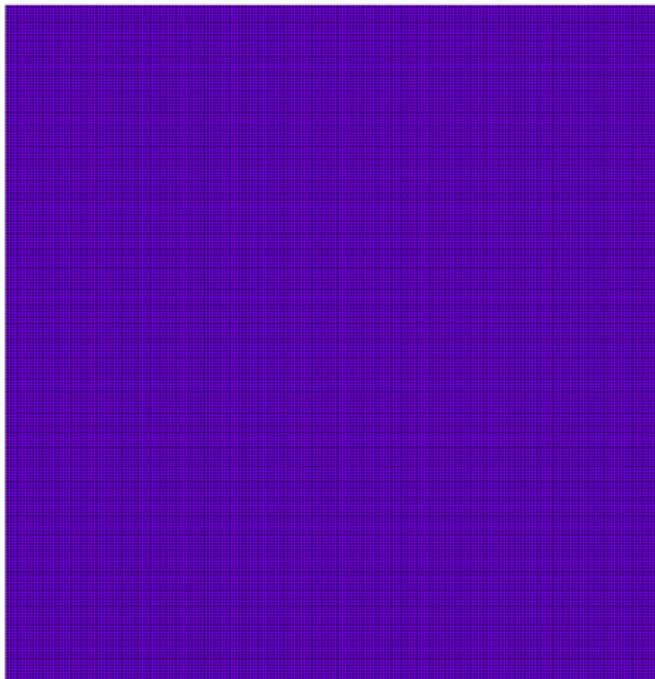
### Missing ingredients

- ▶  $\Gamma(p'_0)$  the average PDF of pressure for merging asperities
- ▶  $D(p'_0)$  the spatial density of asperities merging at applied pressure  $p'_0$

# Implication for Persson's model

## Persson's assumptions

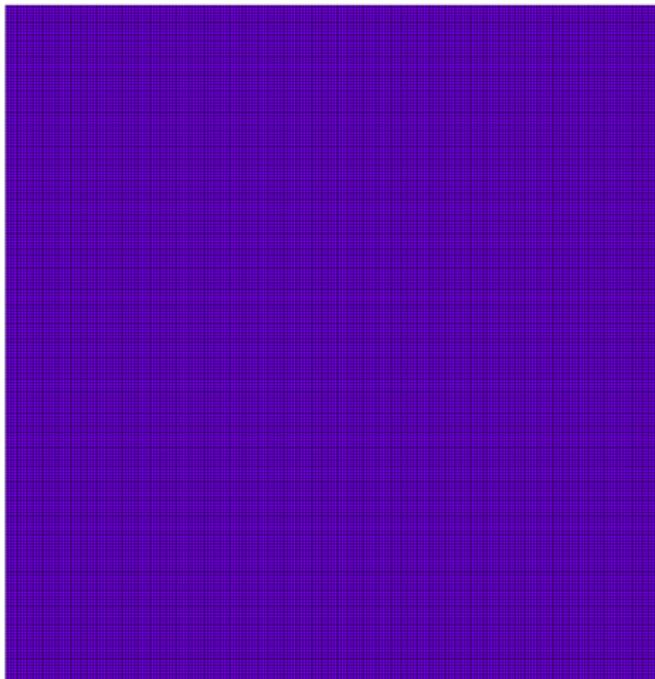
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

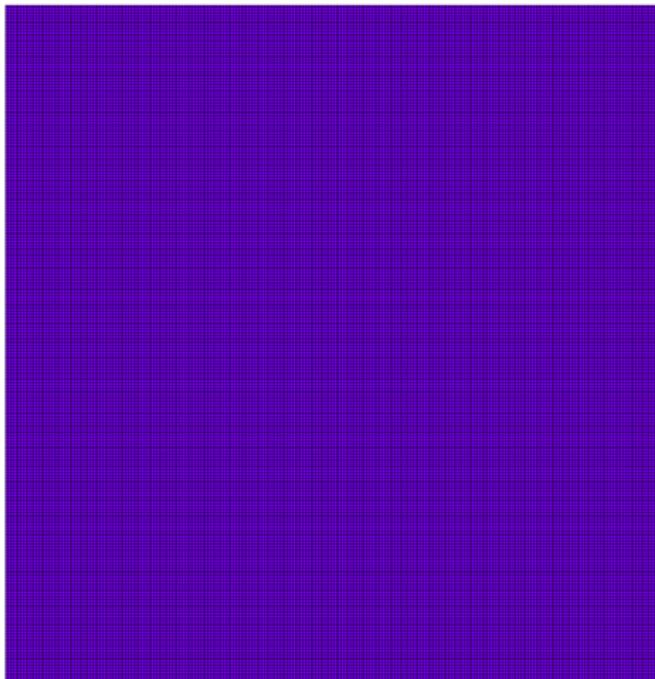
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

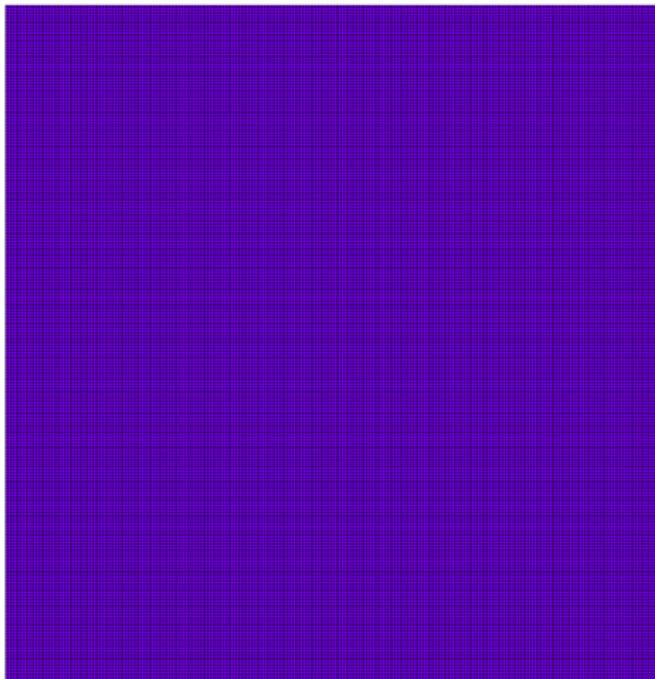
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

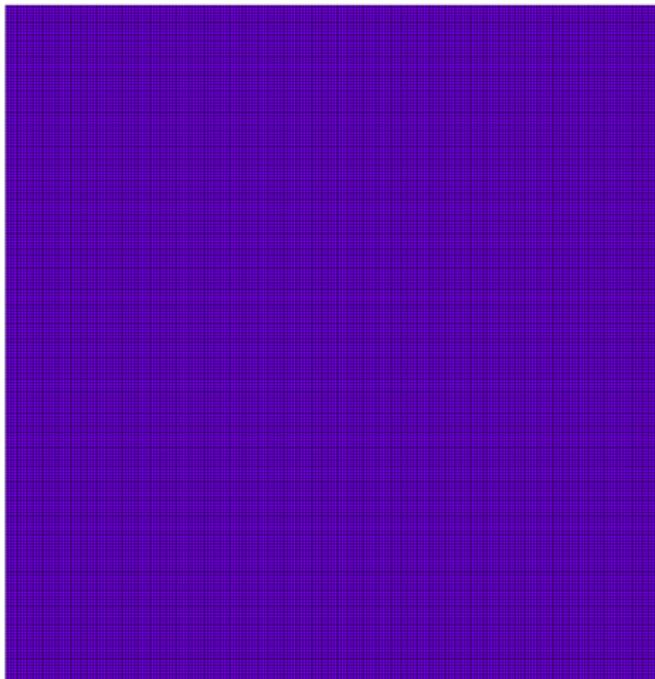
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

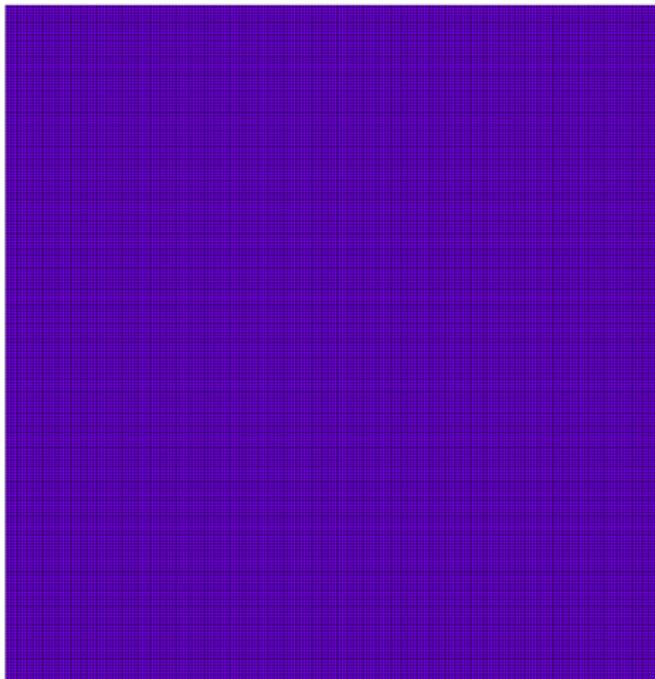
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

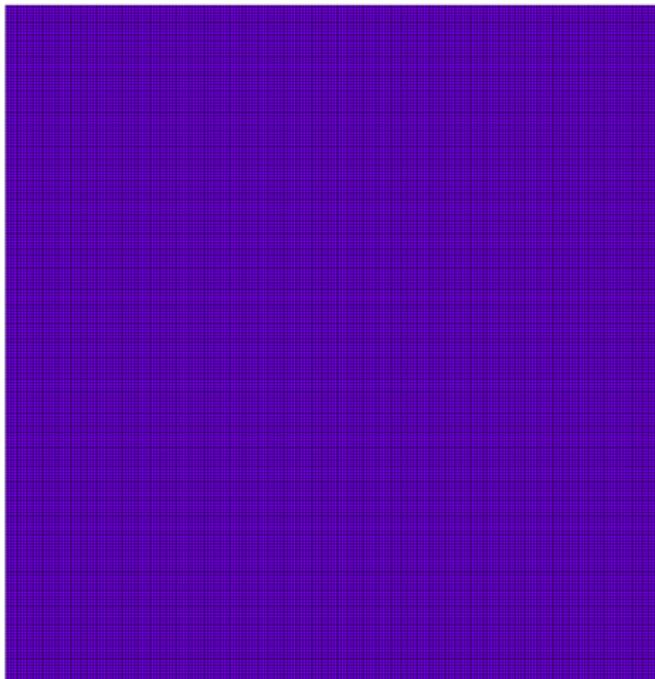
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

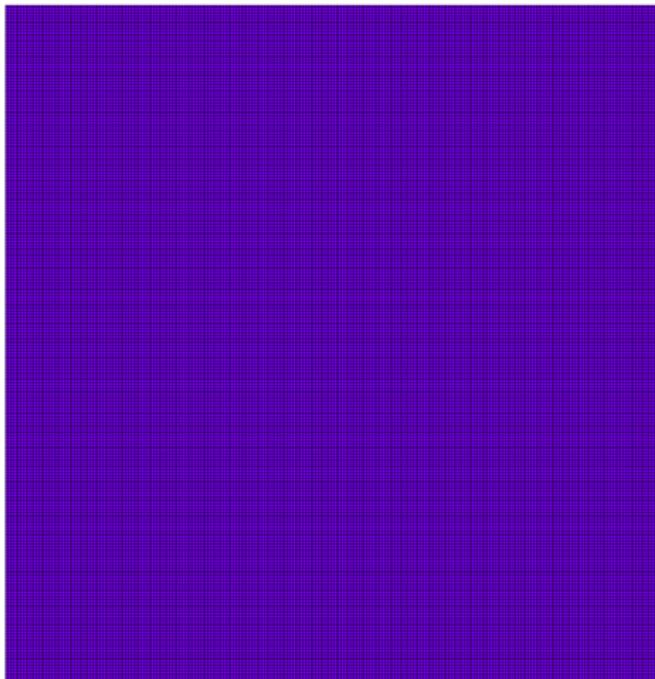
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

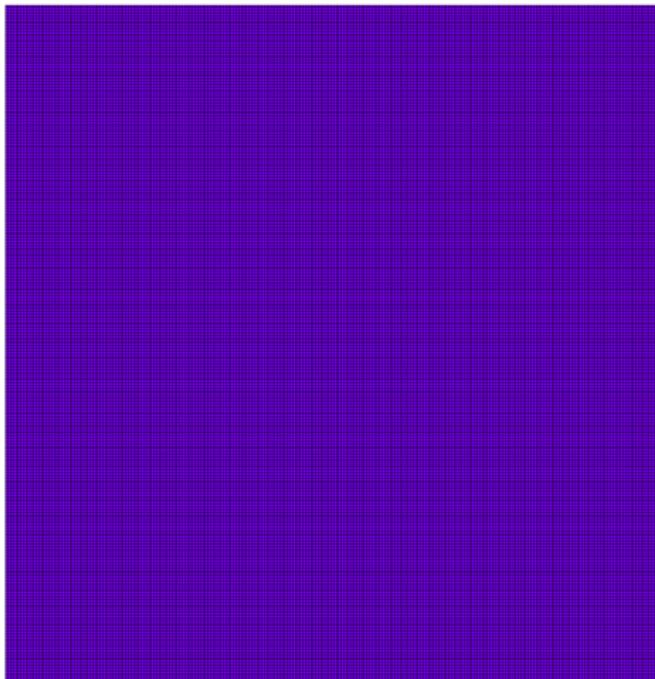
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

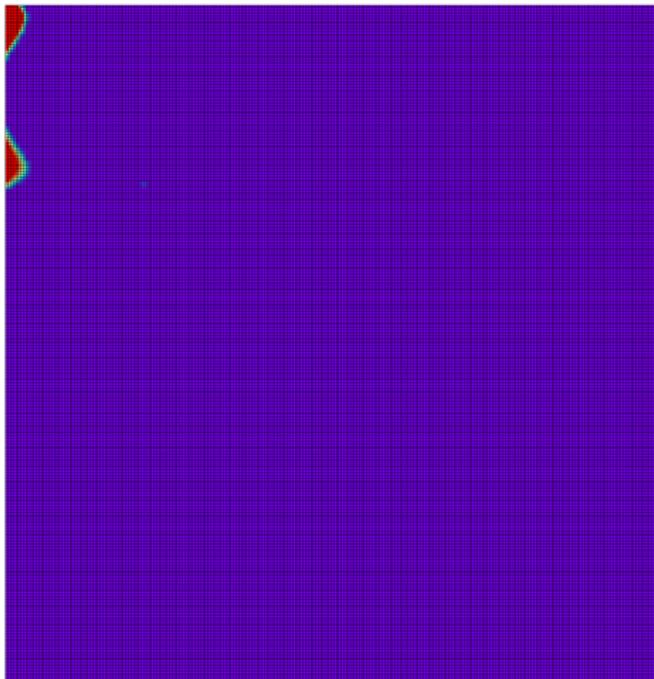
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

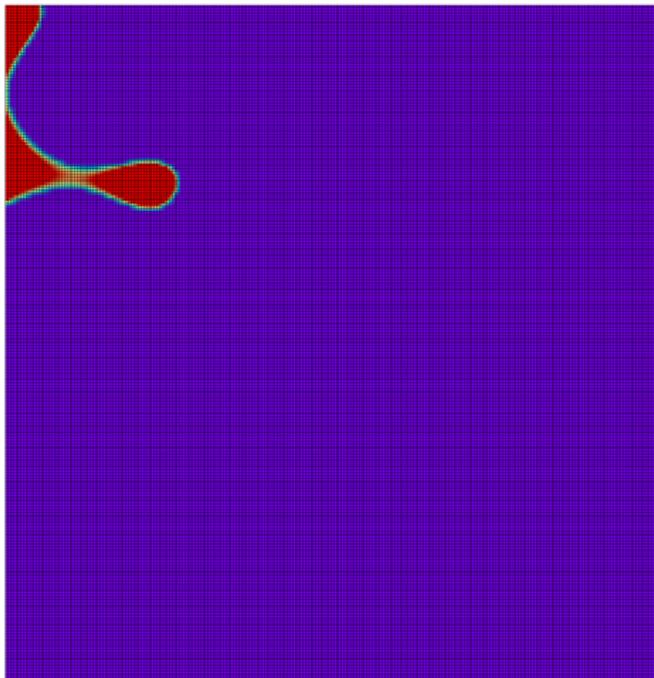
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# Implication for Persson's model

## Persson's assumptions

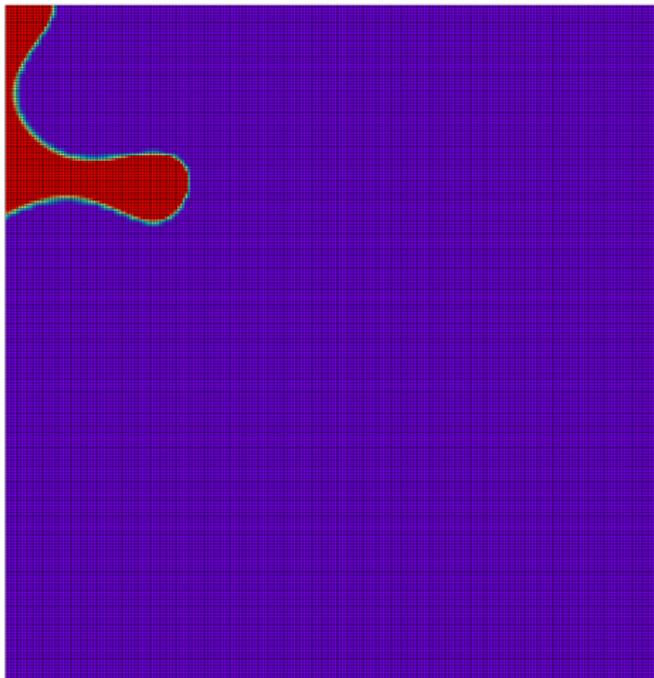
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

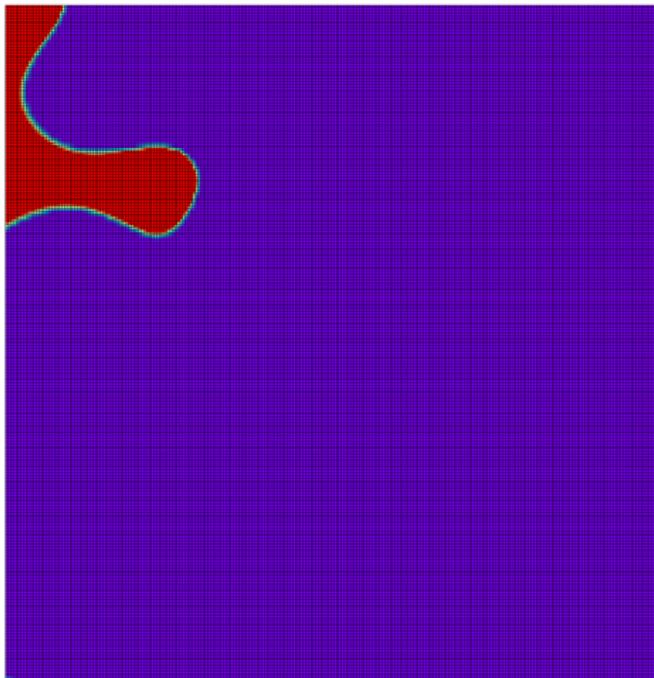
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

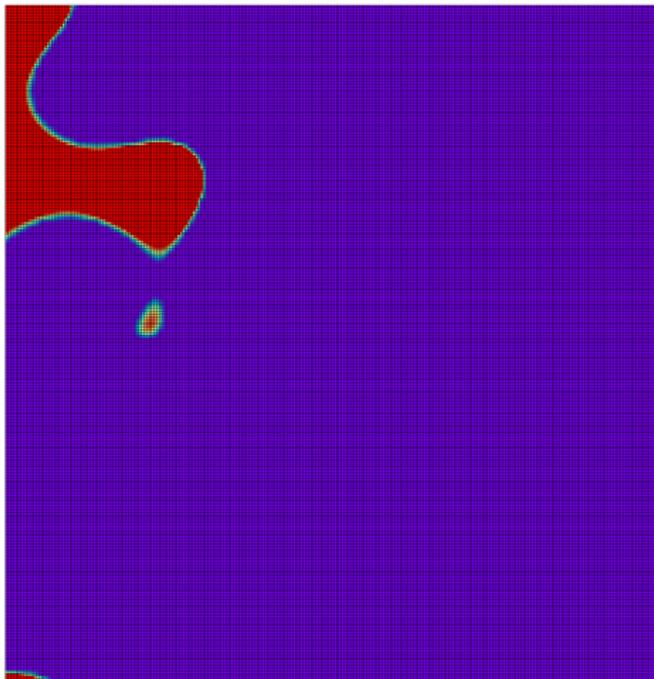
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

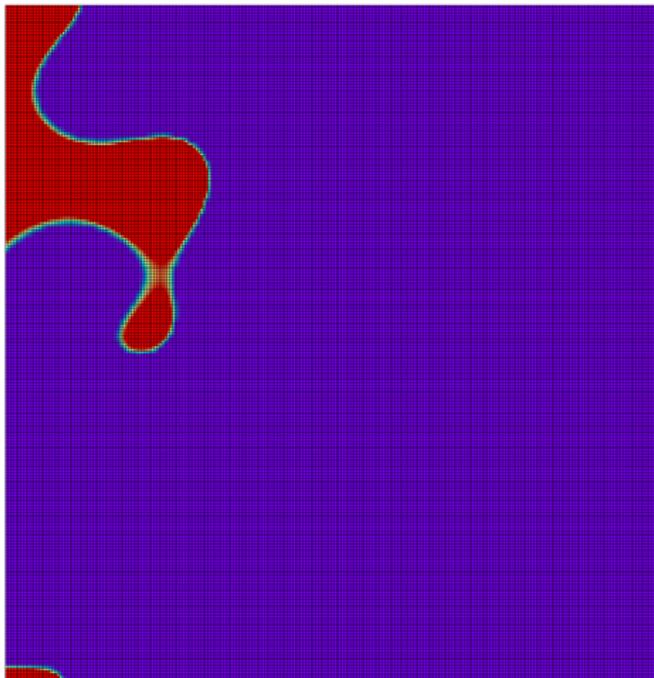
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

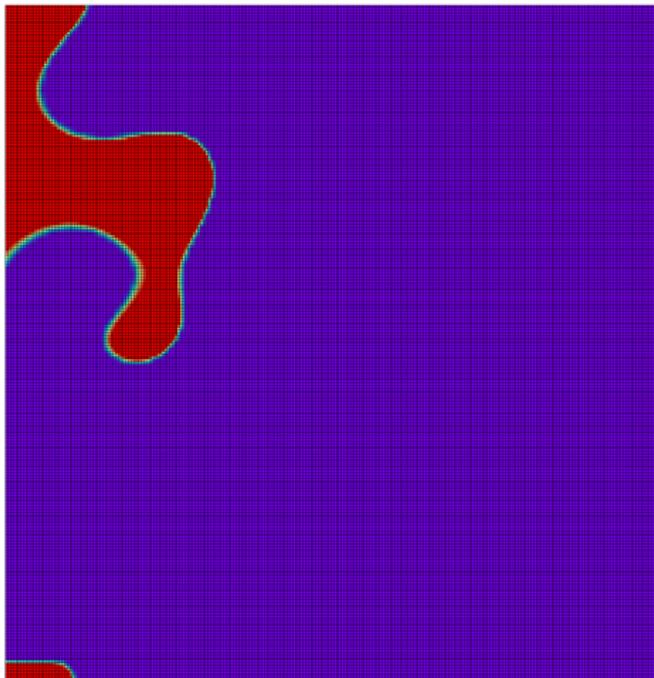
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

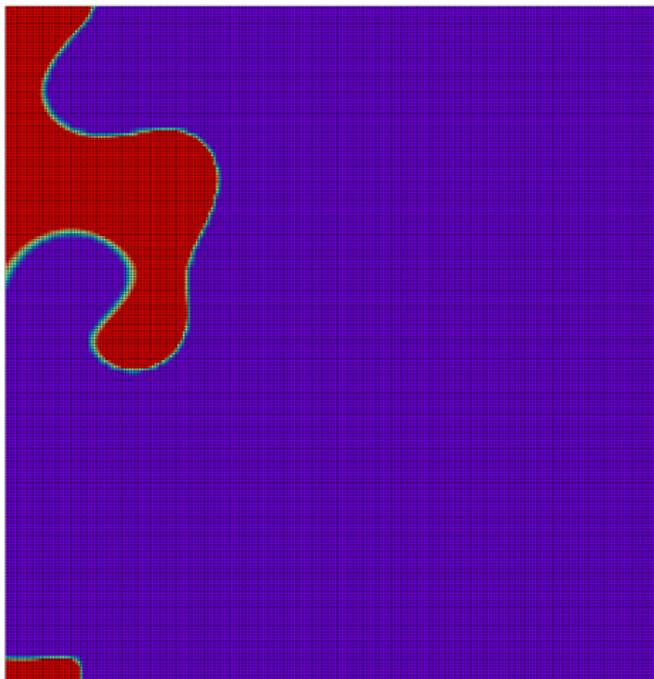
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

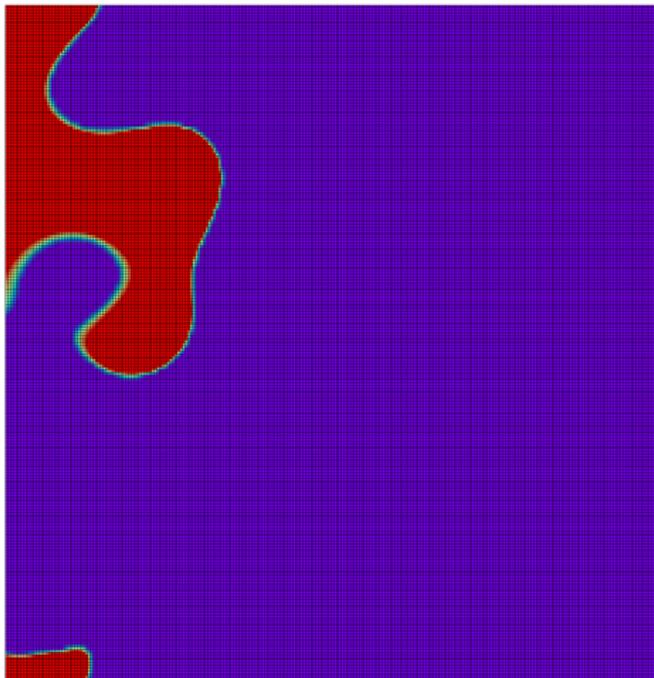
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# Implication for Persson's model

## Persson's assumptions

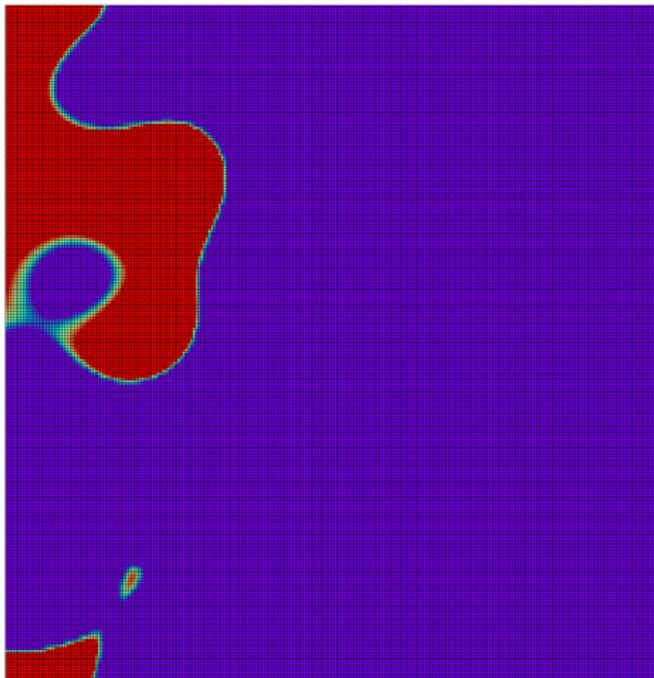
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

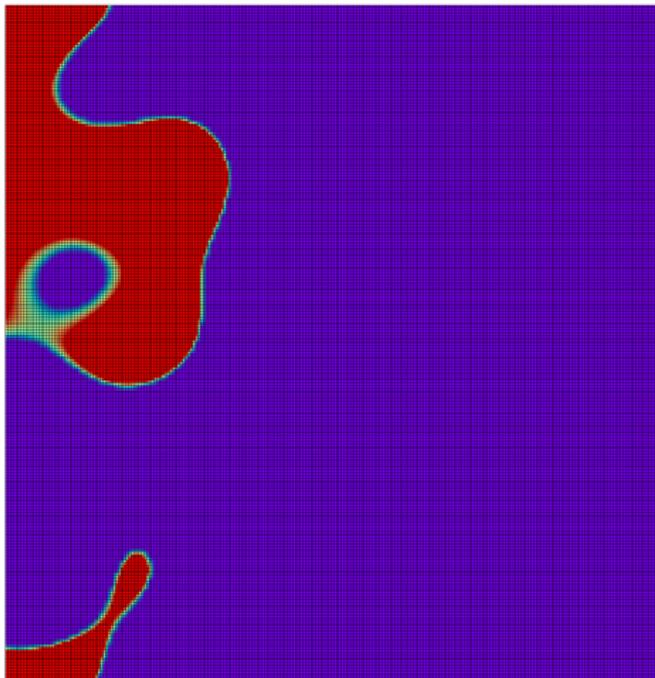
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

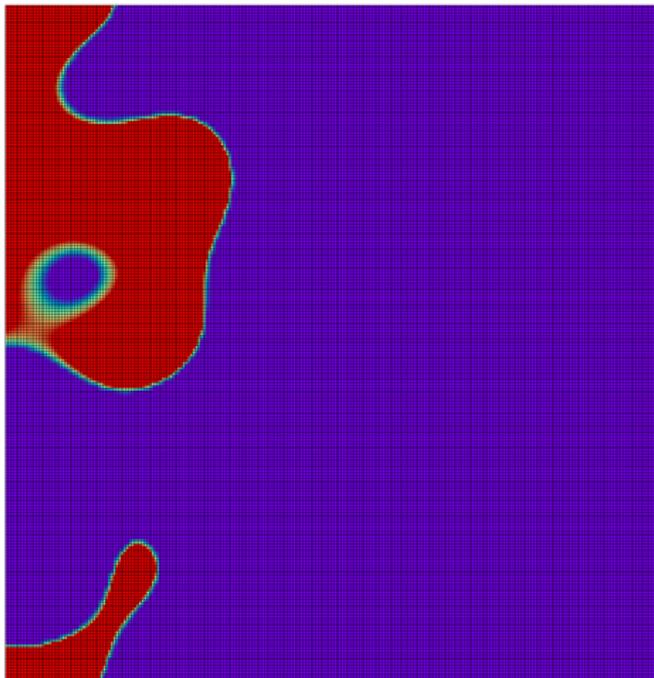
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

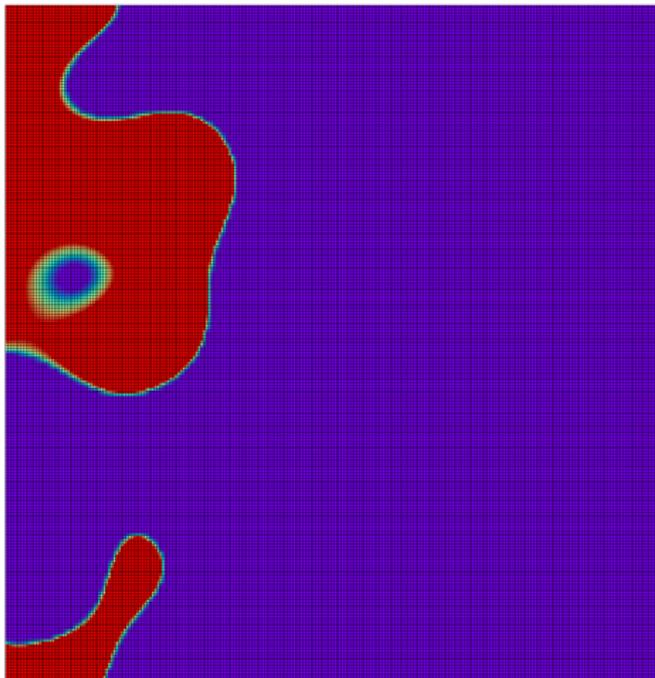
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

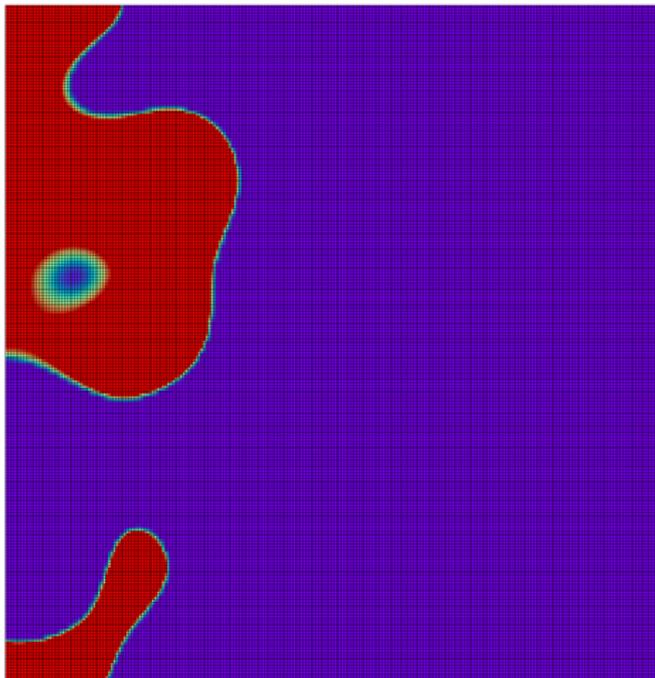
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

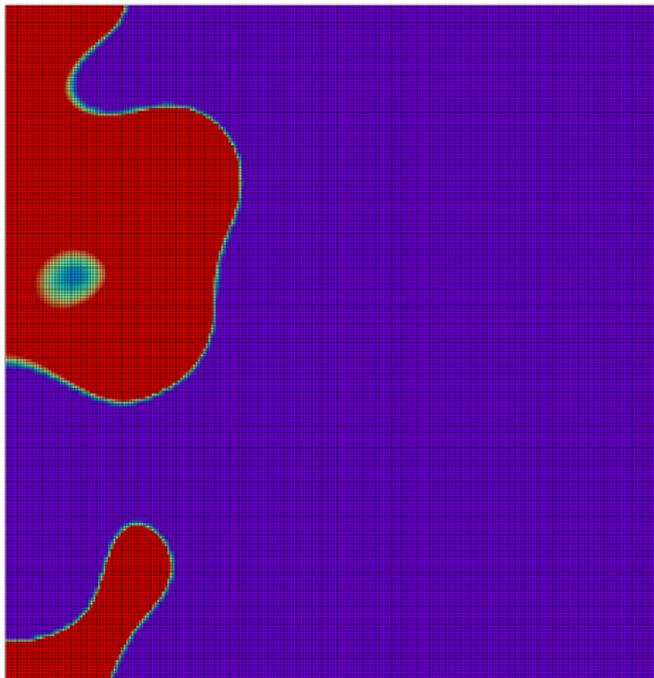
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

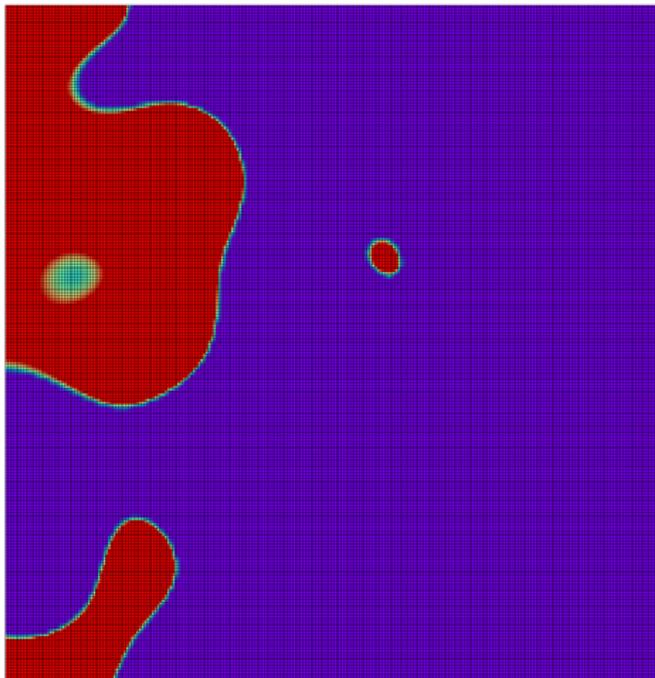
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# Implication for Persson's model

## Persson's assumptions

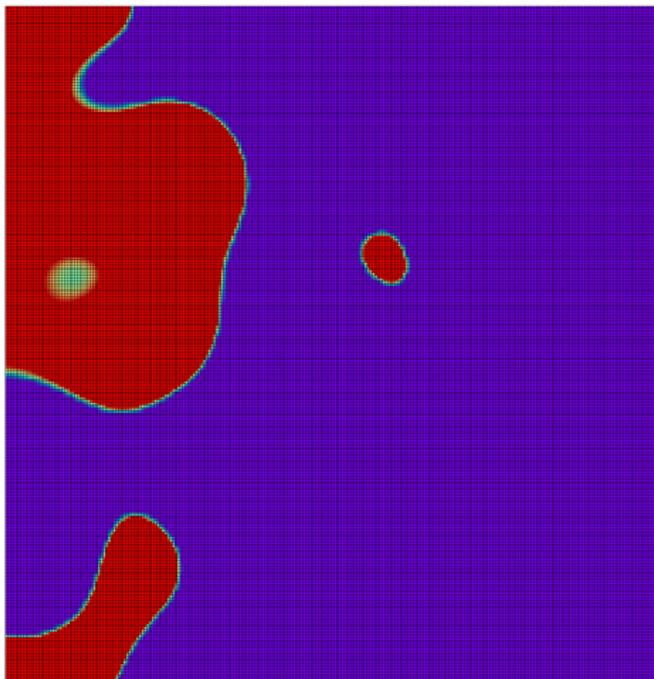
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

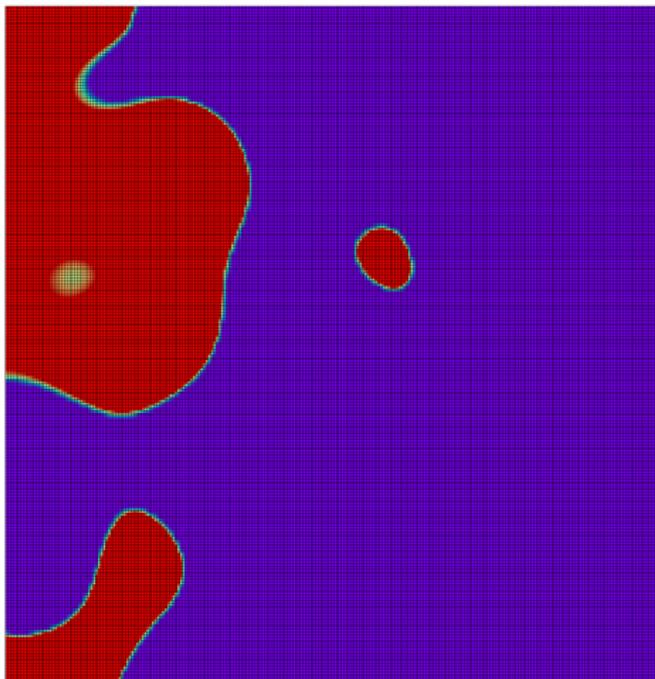
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# Implication for Persson's model

## Persson's assumptions

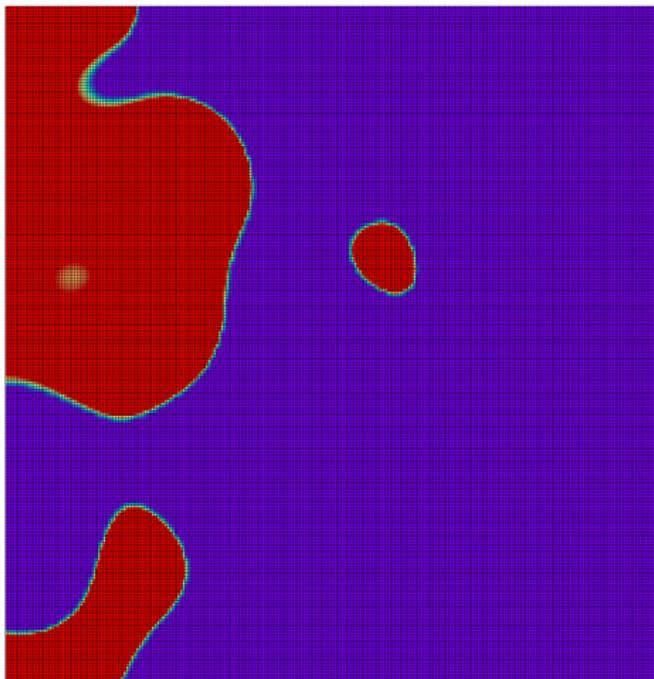
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# Implication for Persson's model

## Persson's assumptions

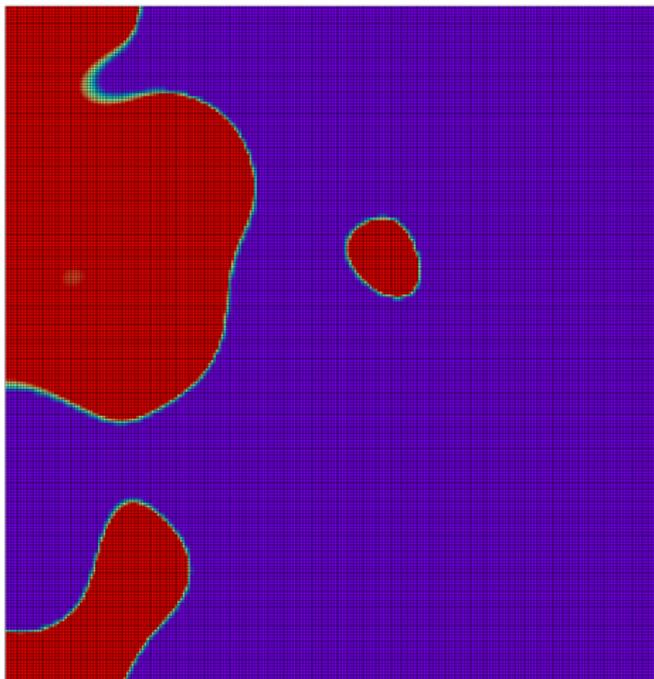
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

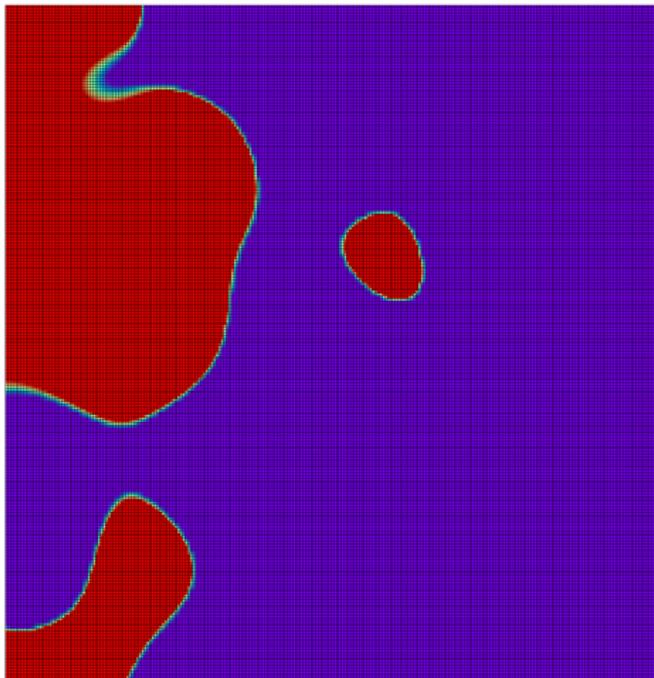
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

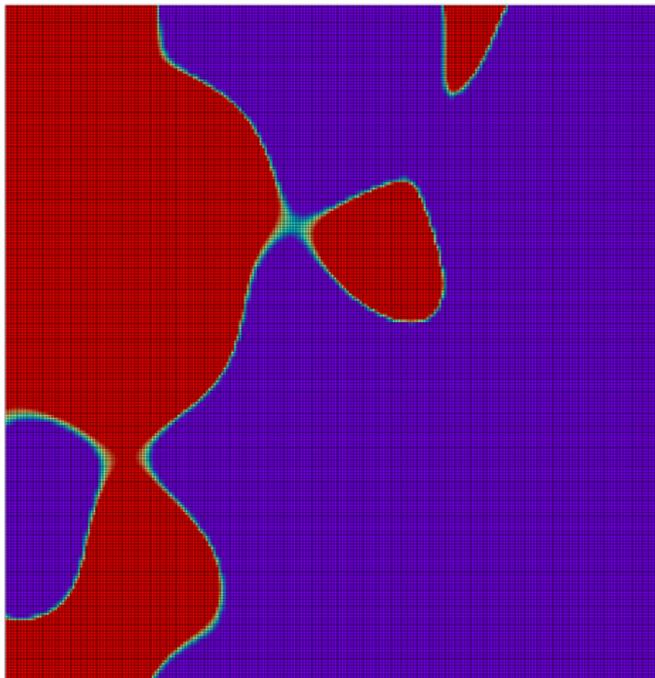
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

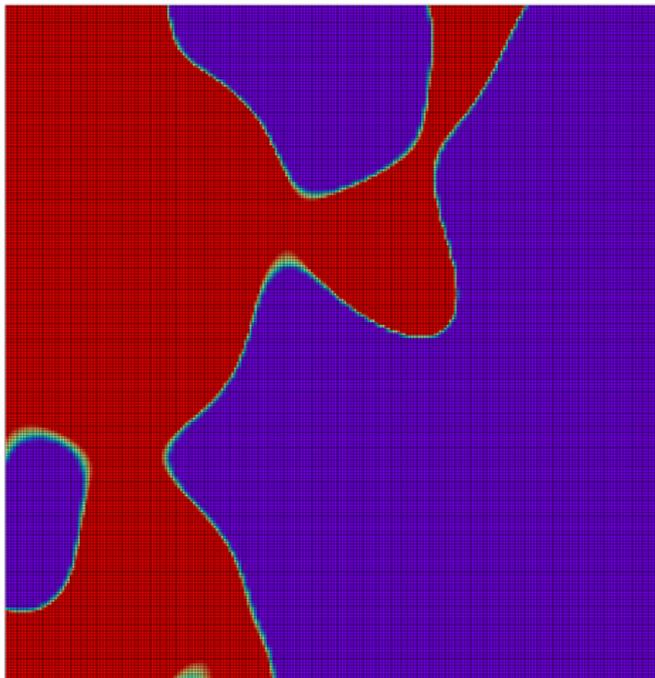
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

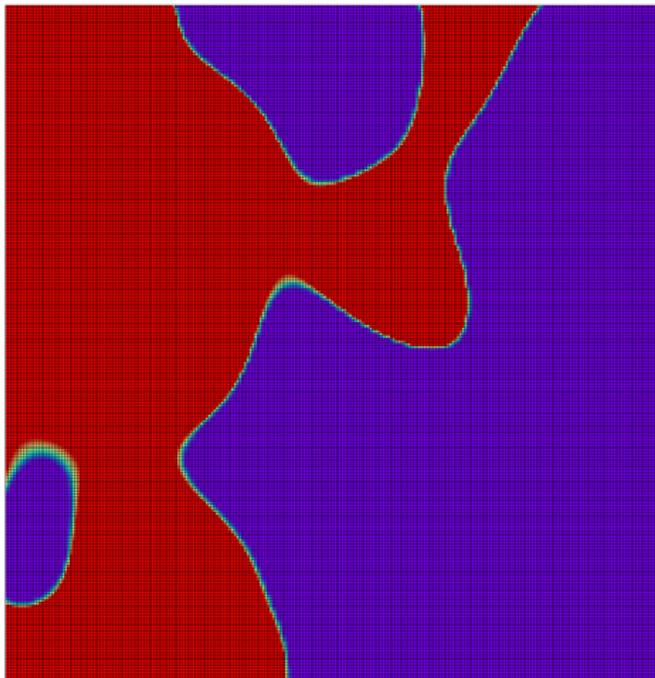
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

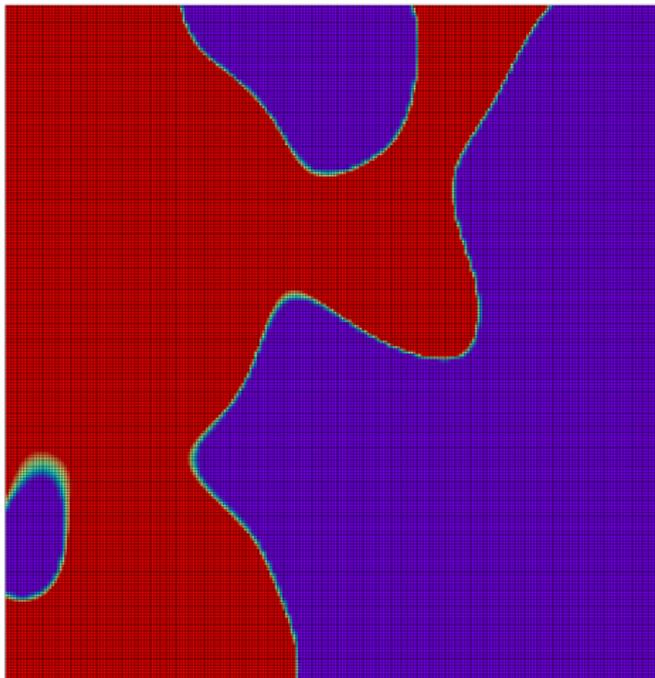
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

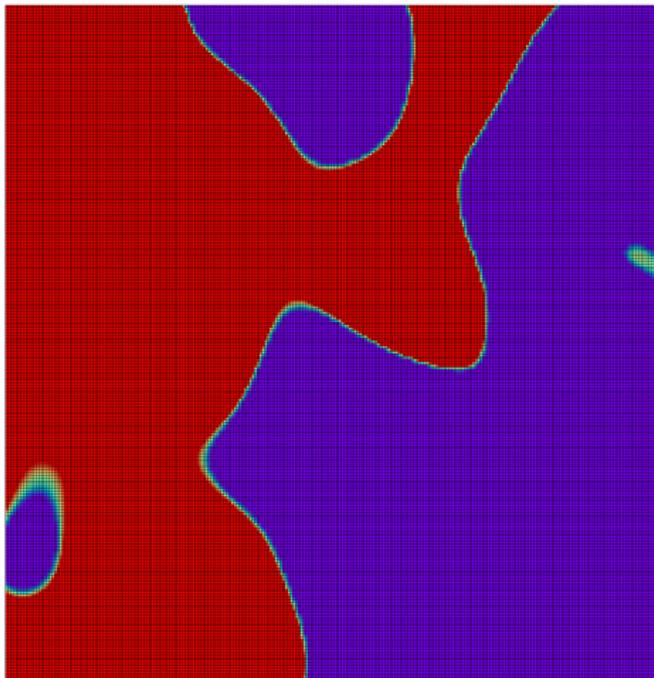
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

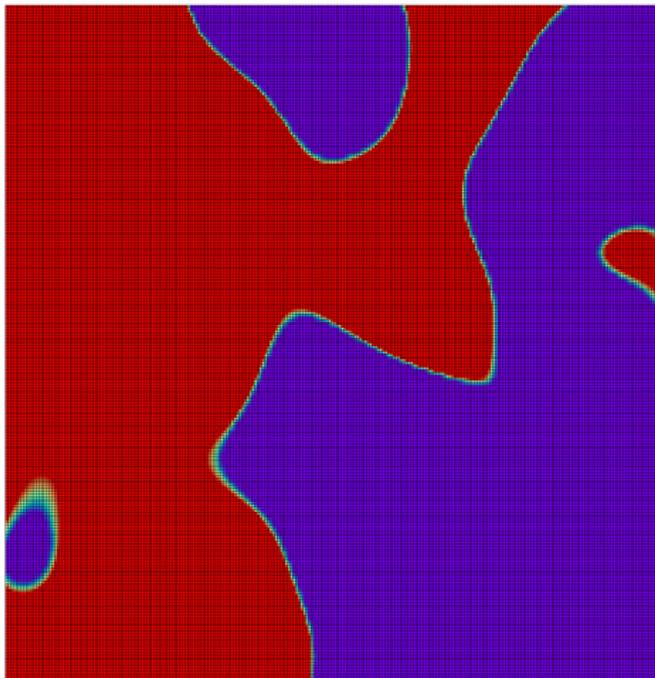
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

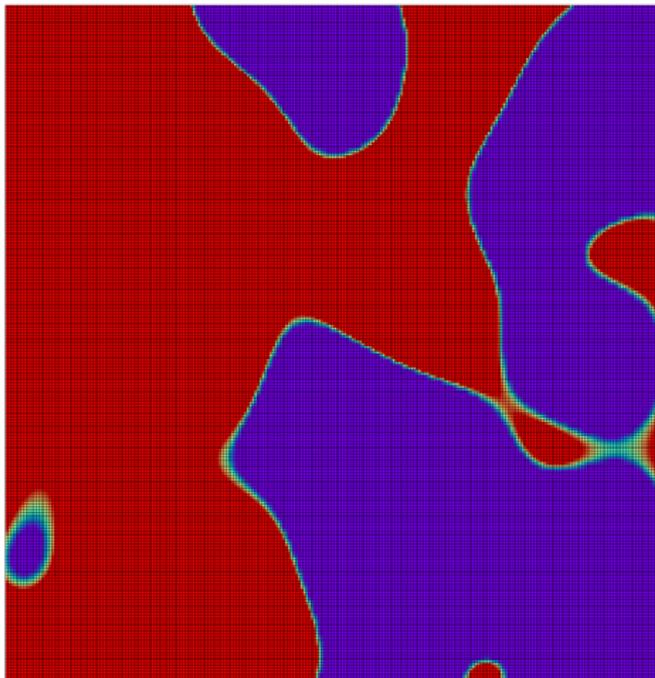
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

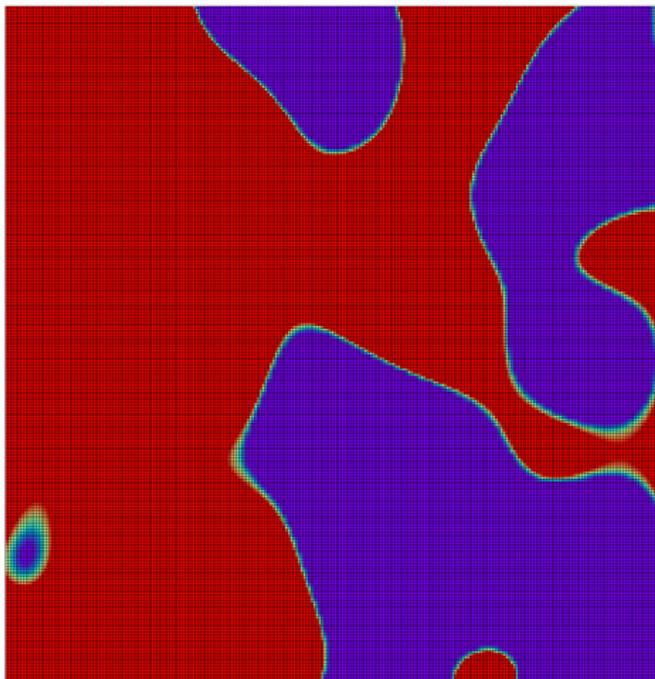
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

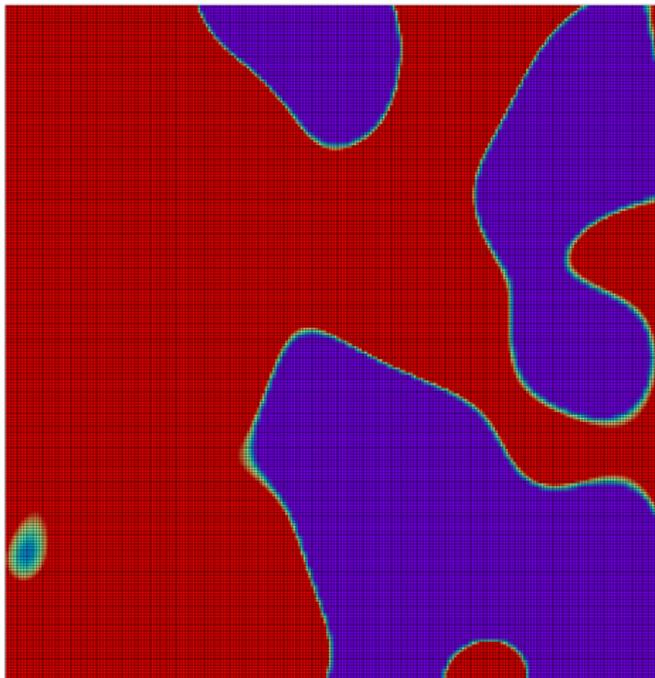
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

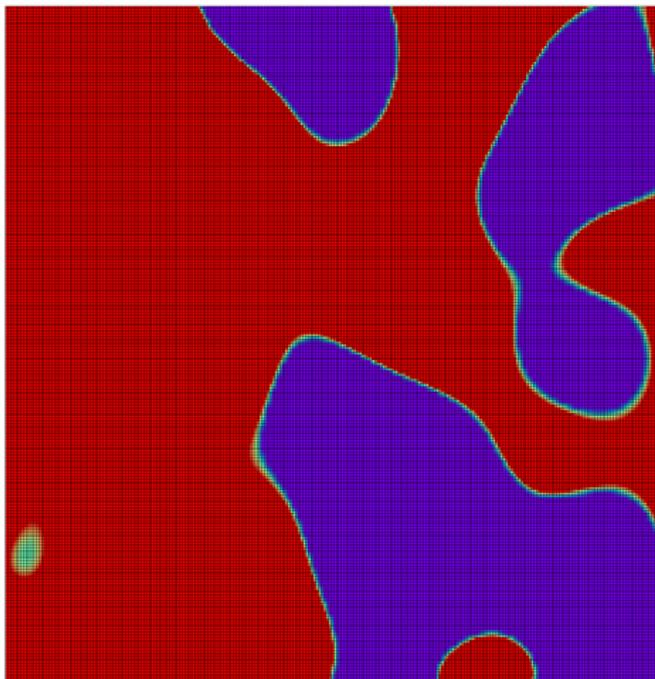
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

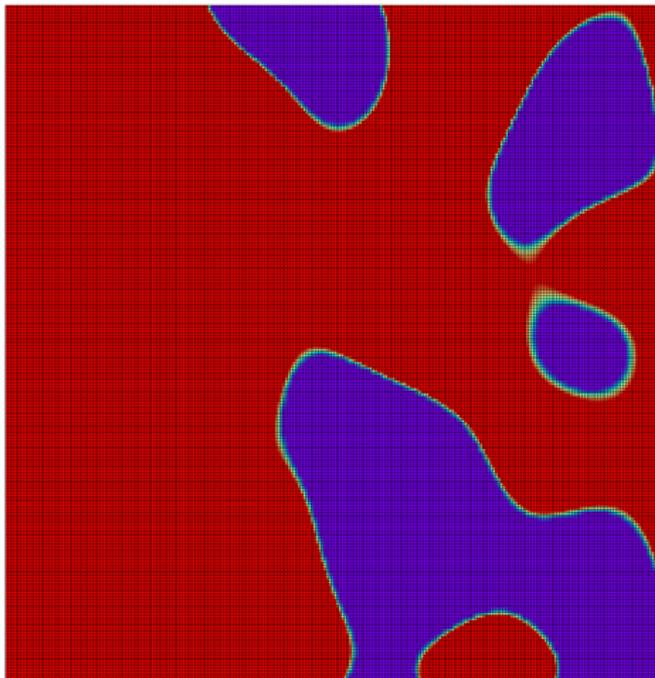
Simulation Zoom (1/64)



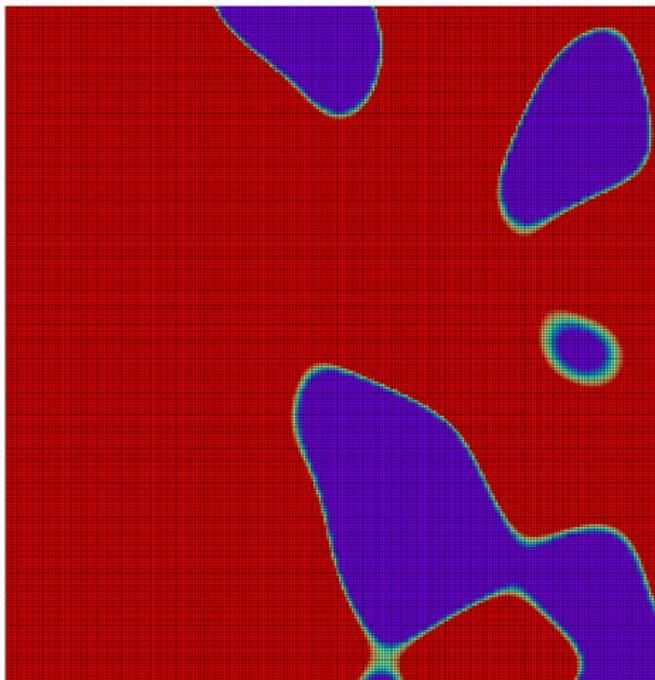
# Implication for Persson's model

## Persson's assumptions

Simulation Zoom (1/64)



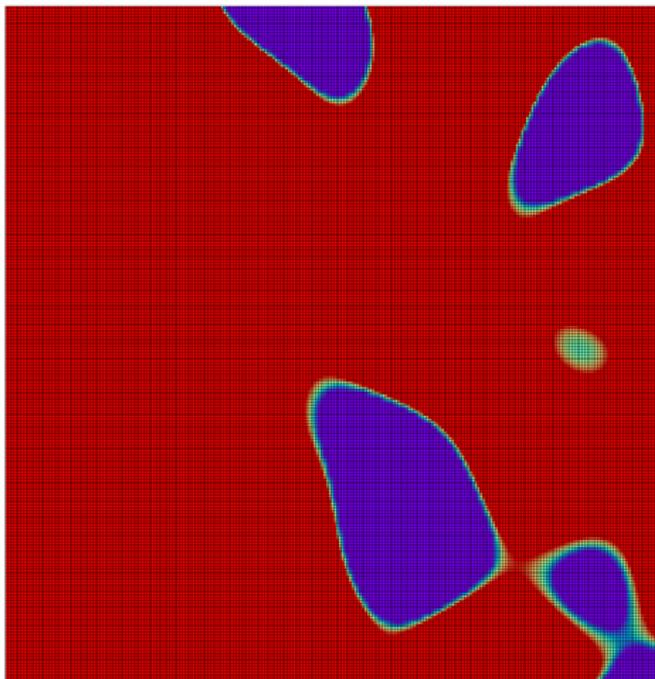
### Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

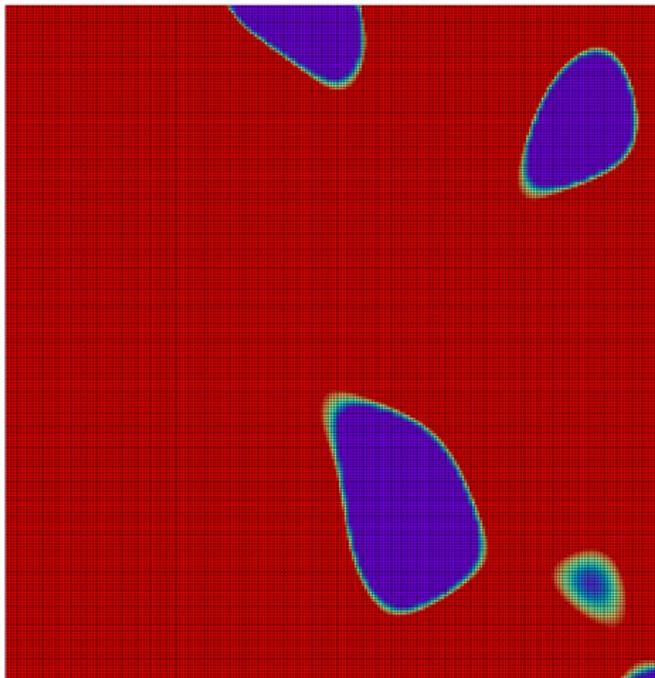
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

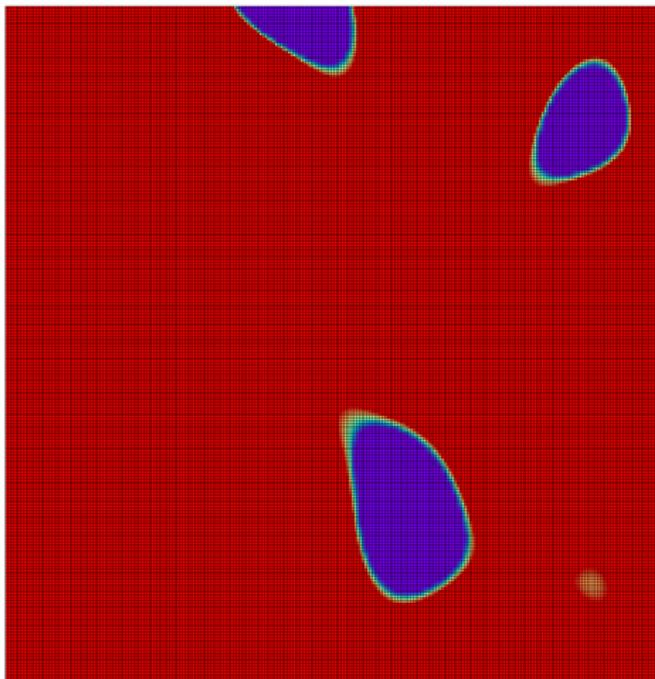
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

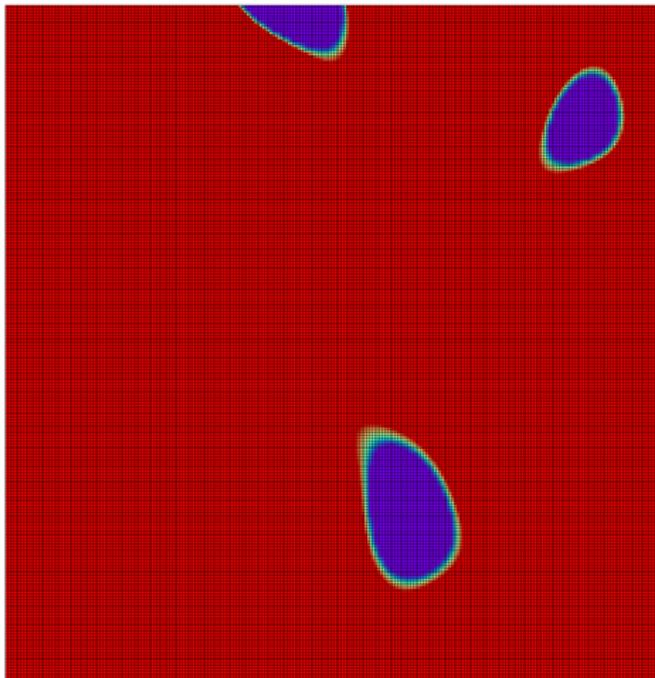
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

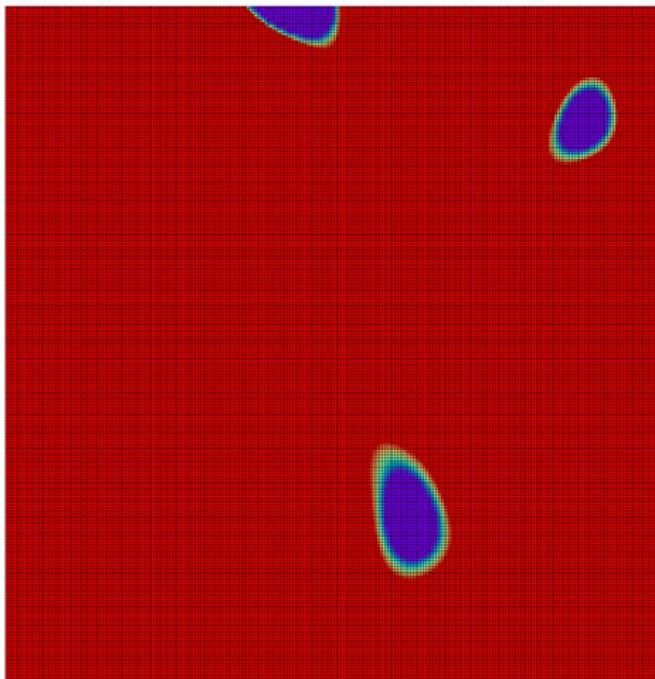
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

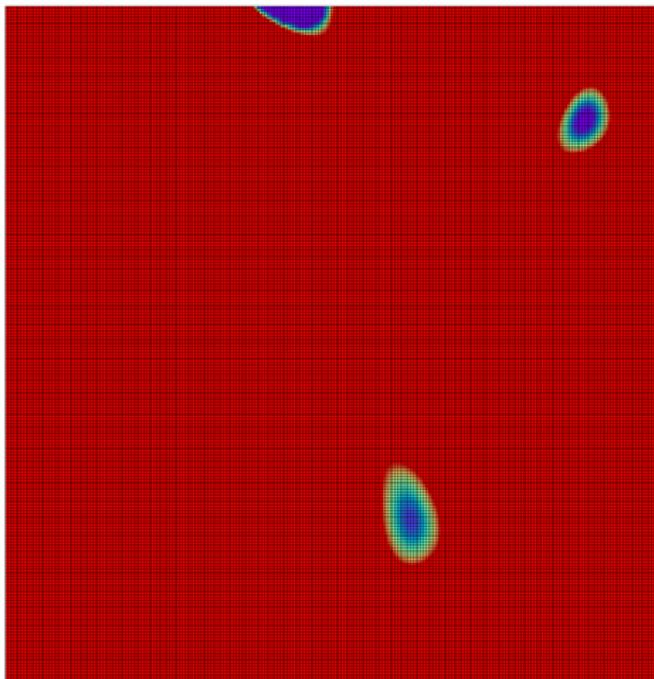
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

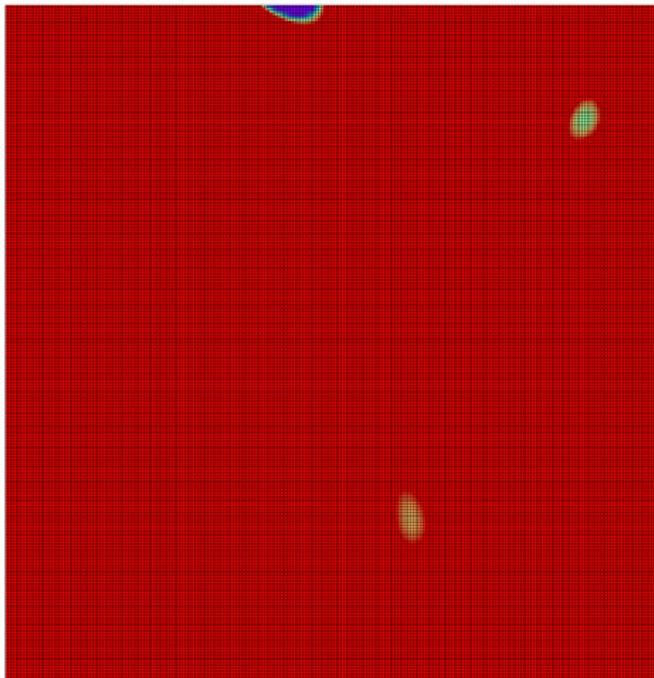
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

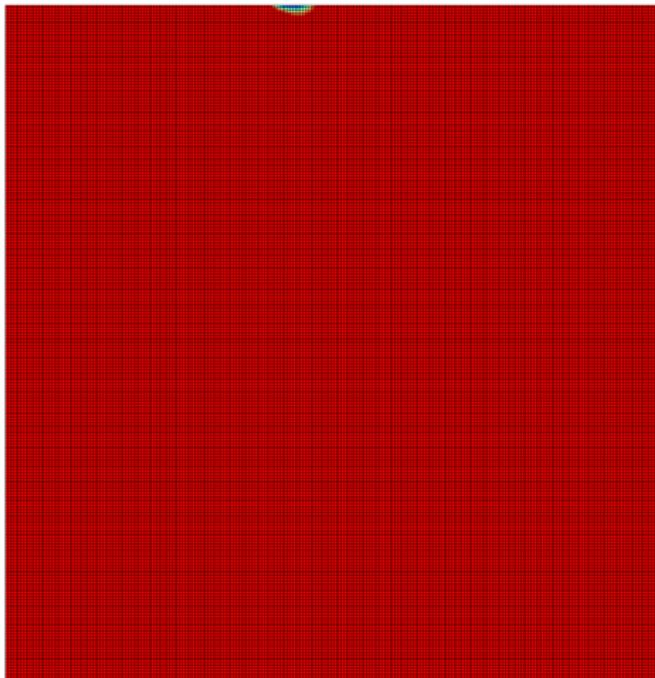
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

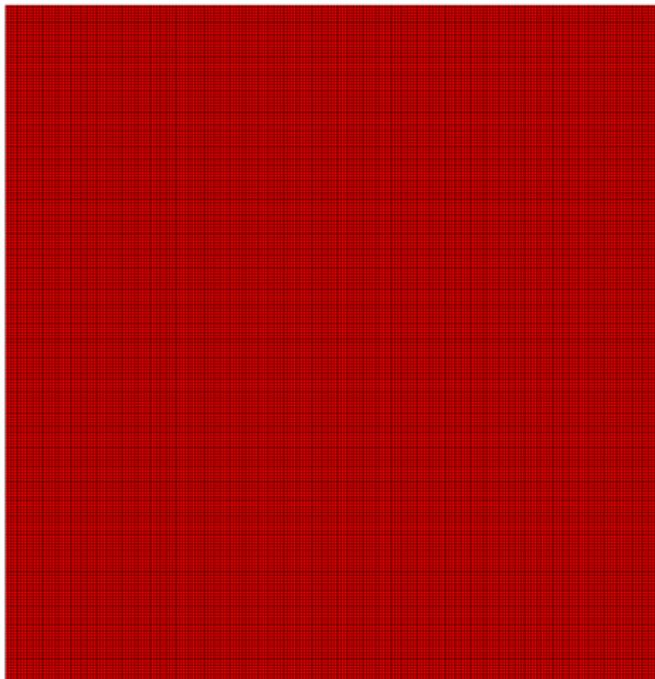
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# Implication for Persson's model

## Persson's assumptions

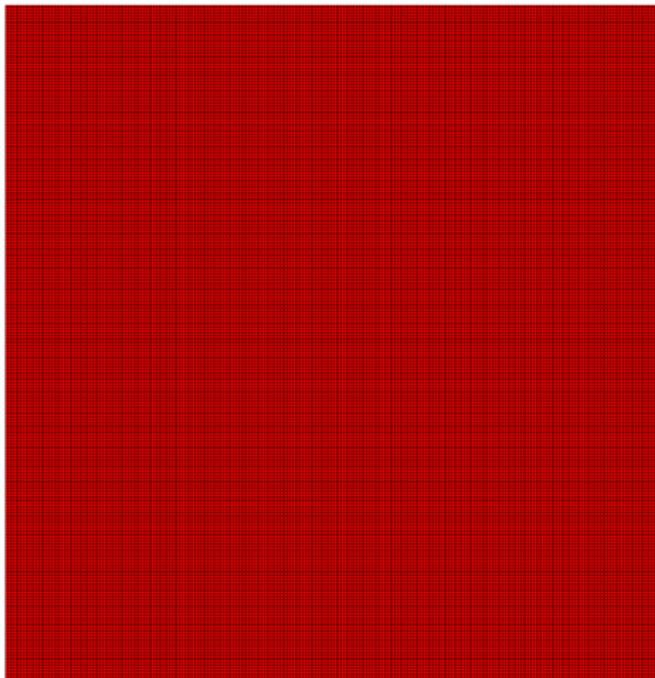
Simulation Zoom (1/64)



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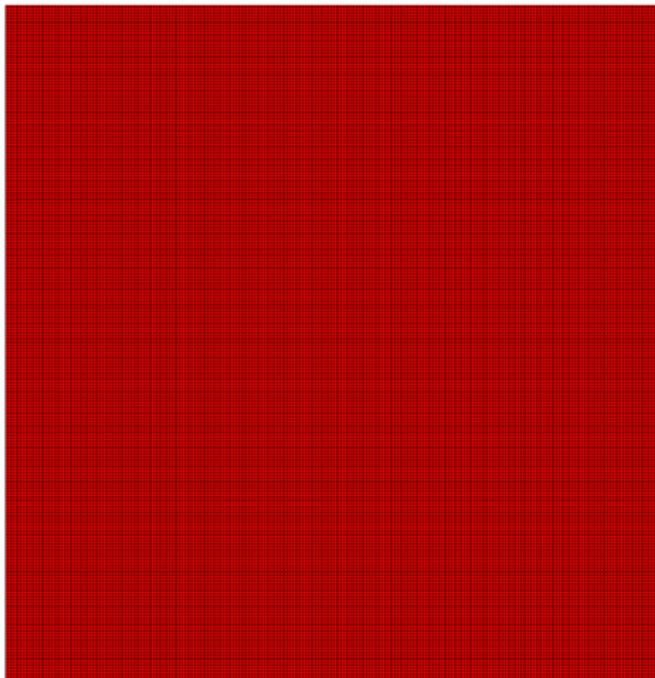
Simulation Zoom (1/64)



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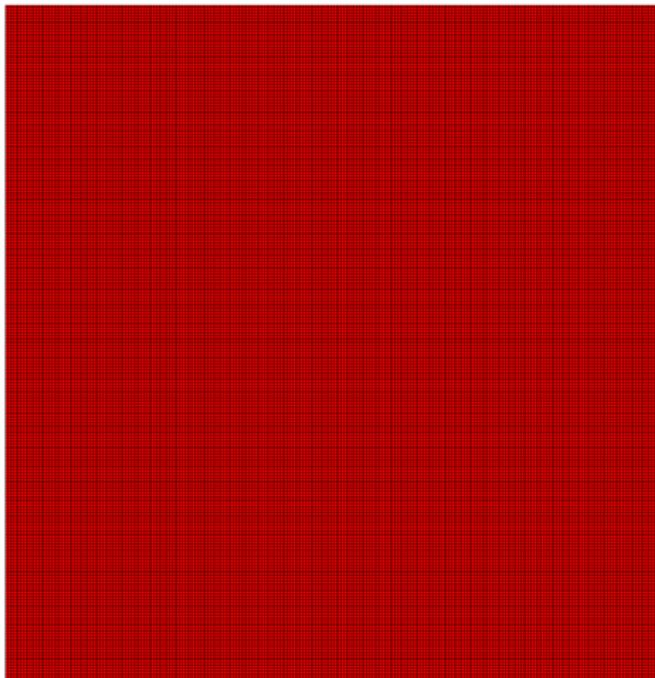
Simulation Zoom (1/64)



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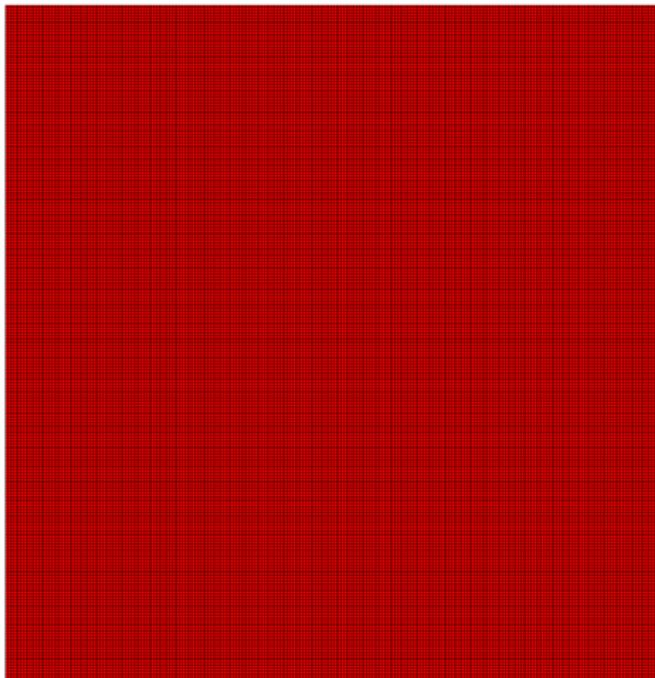
Simulation Zoom (1/64)



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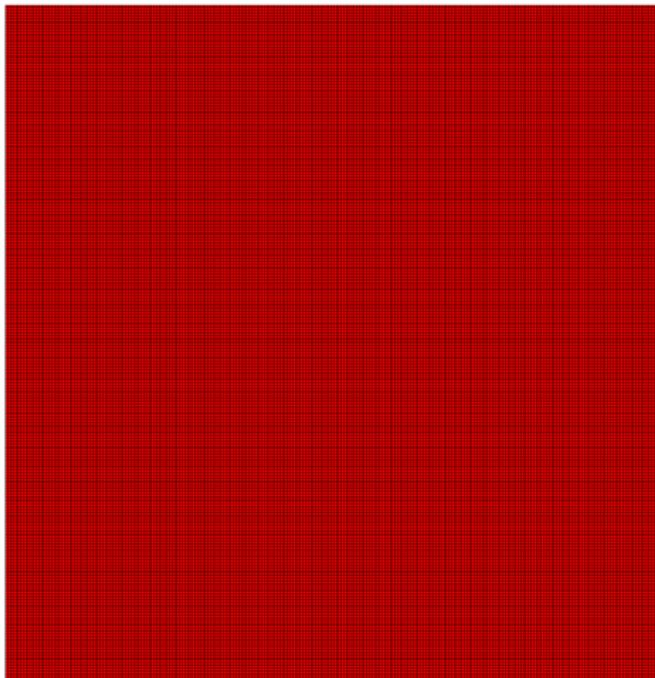
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

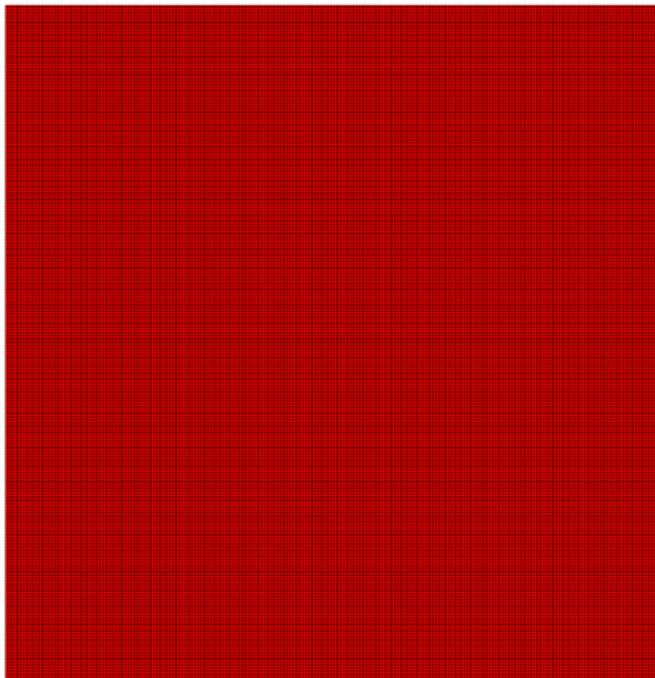
Simulation Zoom (1/64)



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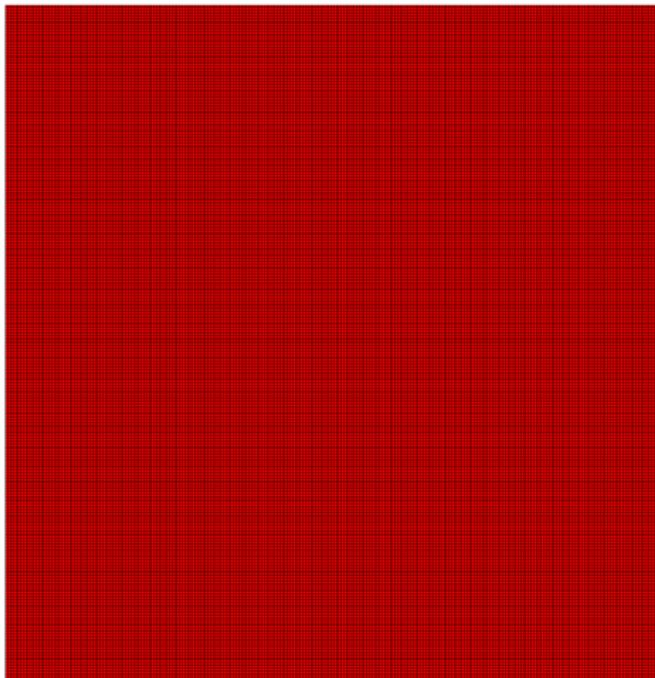
Simulation Zoom (1/64)



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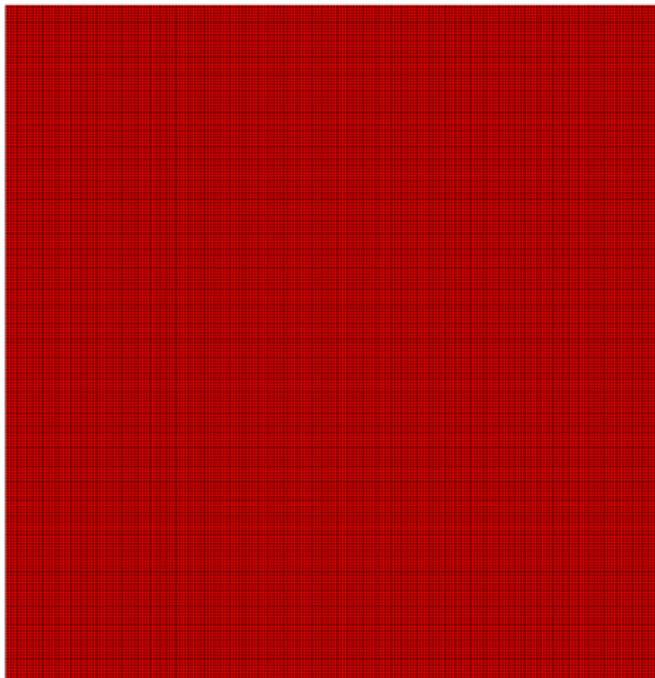
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

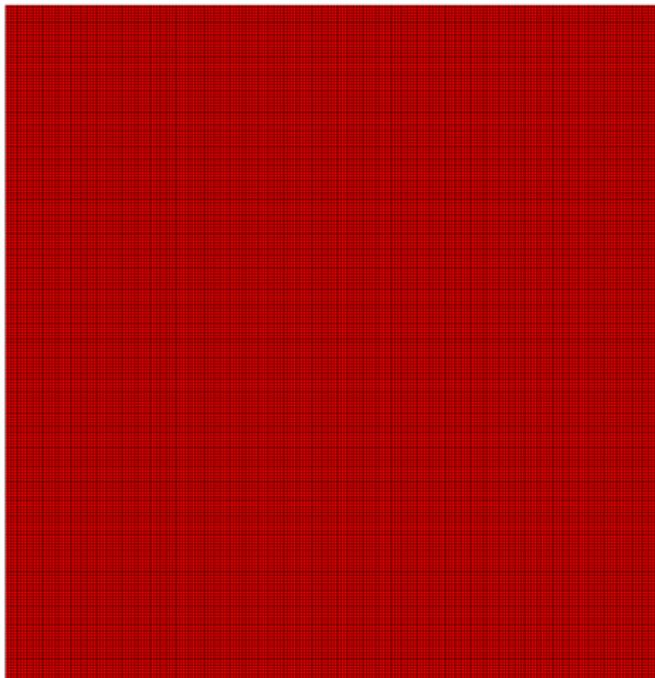
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

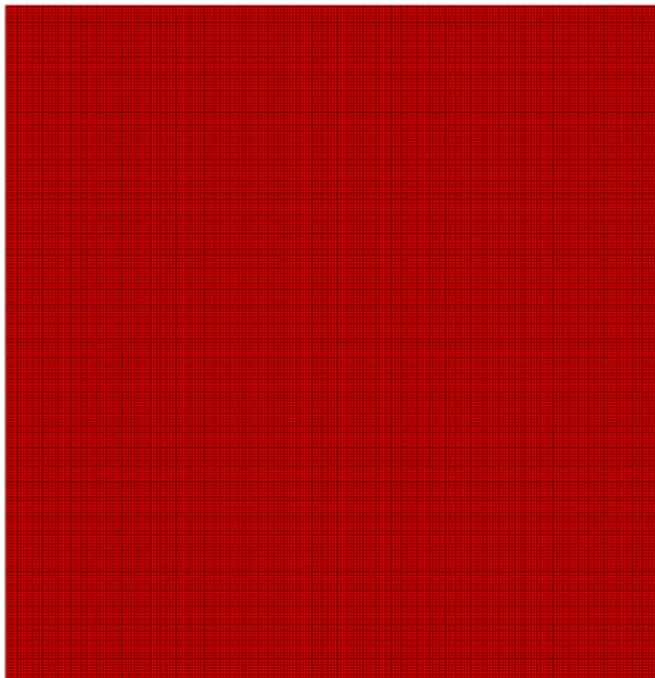
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

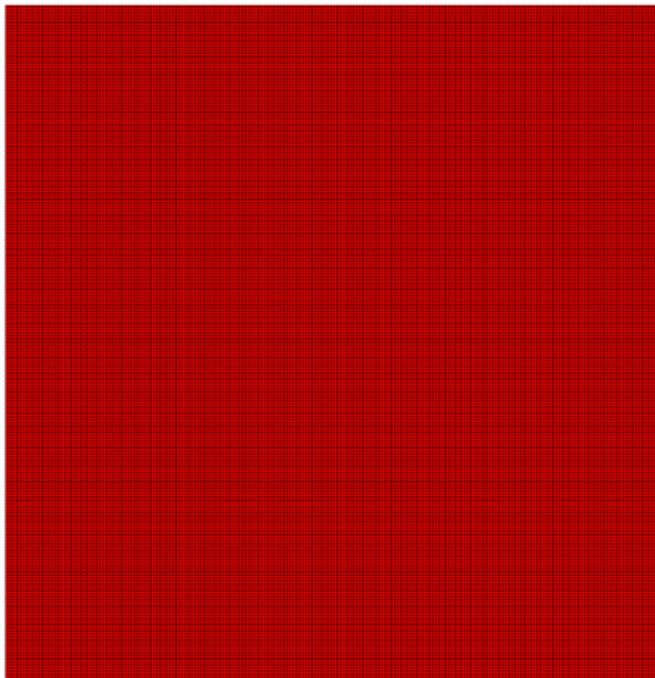
Simulation Zoom (1/64)



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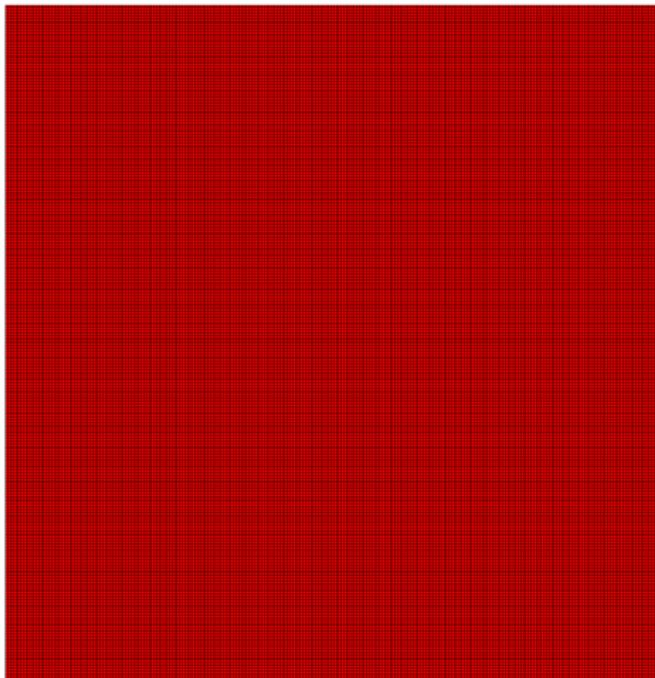
Simulation Zoom (1/64)



# Implication for Persson's model

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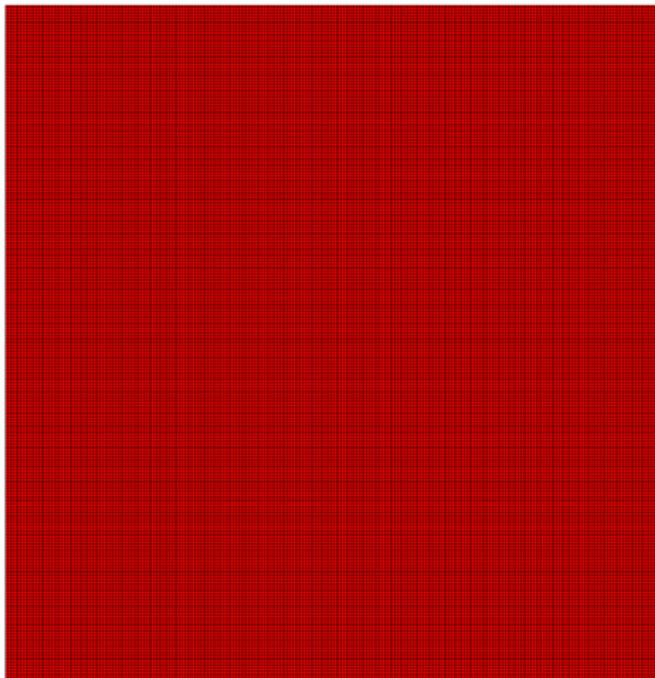
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

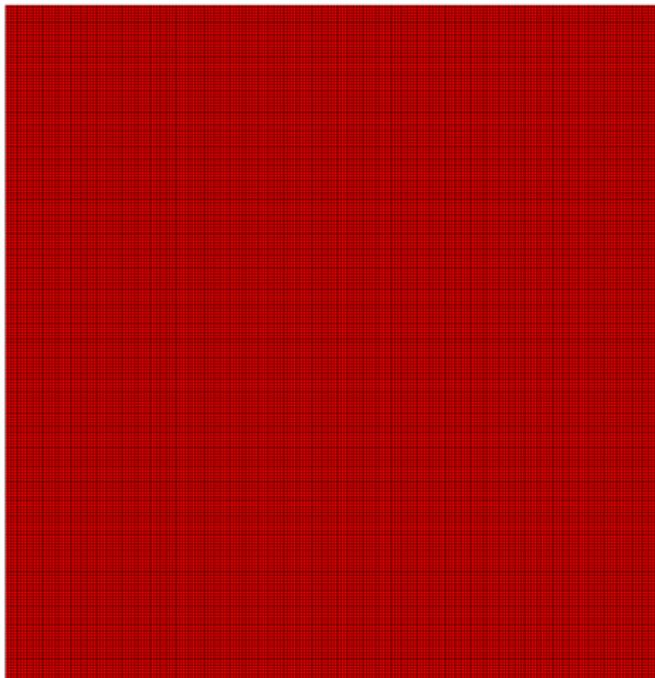
Simulation Zoom (1/64)



# Implication for Persson's model

## Persson's assumptions

Simulation Zoom (1/64)



## Overlooked particularity of bi-sinusoidal surface

- ▶ Area of contact: change of convexity
- ▶ Mean pressure: unexpected drop
- ▶ Perimeter: correction of numerical results is needed
- ▶ At full contact:  $P(0^+) \neq 0$

V.A. Yastrebov, G. Anciaux, J.F. Molinari, The contact of elastic regular wavy surfaces revisited. Tribol.Lett. 56, 2014

## Future work

- ▶ Is it generalizable that  $P(0^+) \neq 0$  ?